

Recoules Microstop Drill-Cages





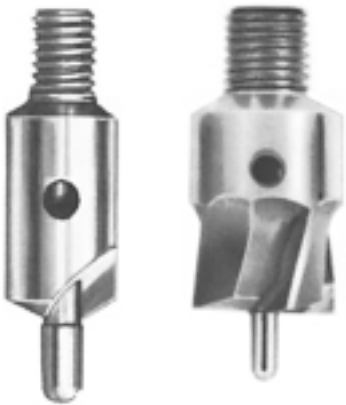
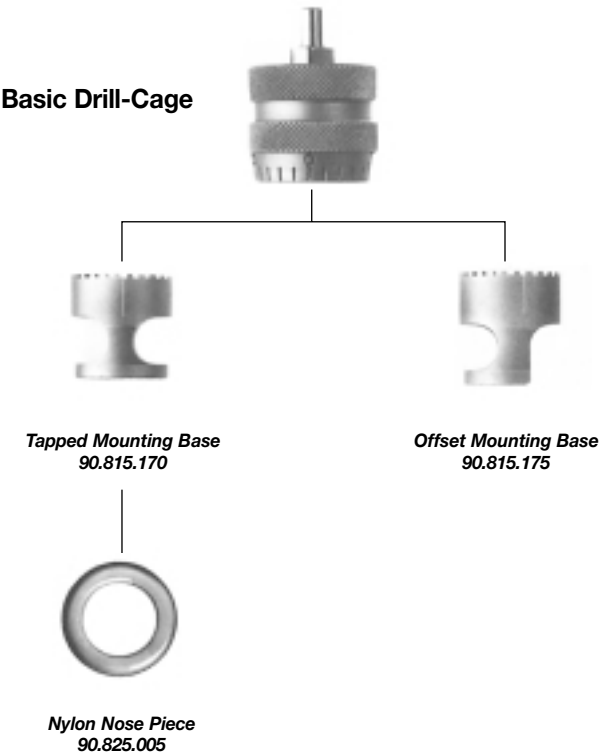
RB 156
M6 x 1 Metric

Bulk:
Shank: Ø 4,8 mm - .188" dia
Tool attachment: M6 x 1
Stroke: 3,5 mm - .14"
Body off: 25 mm - 1" dia
Overall length:
 maxi: 55 mm - 2.16"
 mini: 51 mm - 2"
Weight: 75 g.

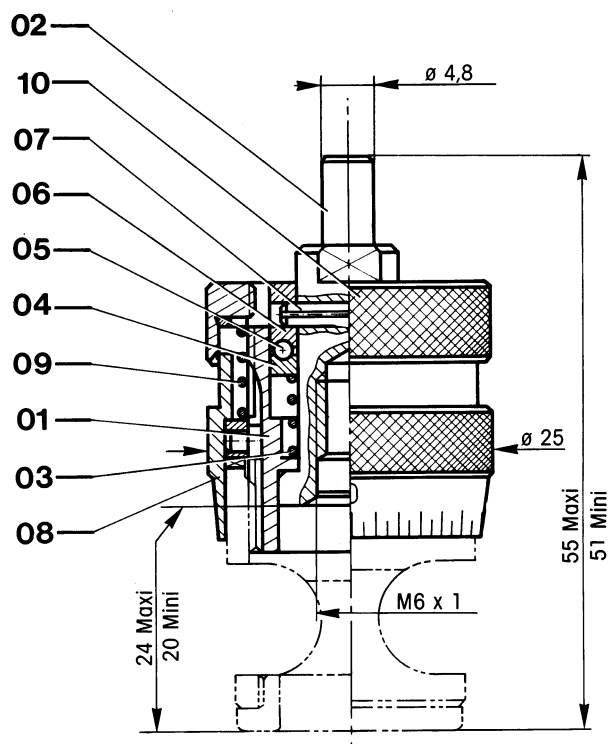
- Advantages:**
- Different mounting bases and overall dimensions reduced for very restricted areas.
- Precision:**
- Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001").
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



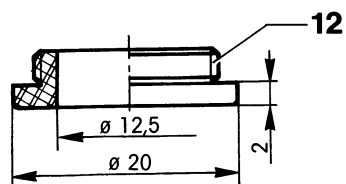
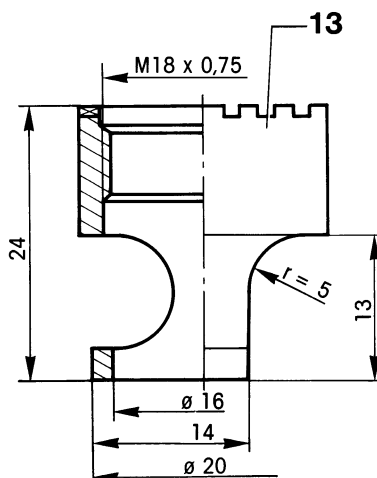
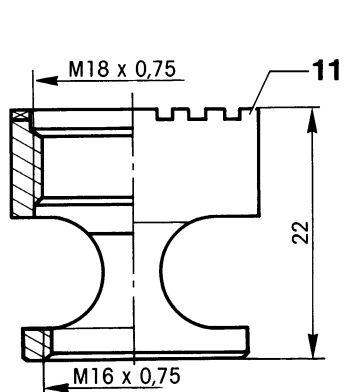
Using Cutters of .394" dia.
M6 x 1 Ground Thread



Basic Drill-Cage						Microstop Drill-Cage Assembly Codification	
●	●	●				10.000.010	
●			●			10.000.100	



Code Reference	REP Index	NB Quantity	Description
90.505.005	01	1	BODY
90.025.005	02	1	SPINDLE
93.430.040	03	1	SPRING
90.280.005	04	1	BALL THRUST BEARING
90.245.100	05	18	BALL 2 MM DIA
93.440.020	06	1	LOCK WASHER
91.218.110	07	1	PIN
94.215.005	08	1	VERNIER ASSEMBLY
93.430.035	09	1	SPRING
90.495.005	10	1	LOCKNUT
90.815.170	11	1	TAPPED MOUNTING BASE
90.825.005	12	1	NYLON NOSE PIECE
90.815.175	13	1	OFFSET MOUNTNG BASE





RB 206
M6 x 1 Metric

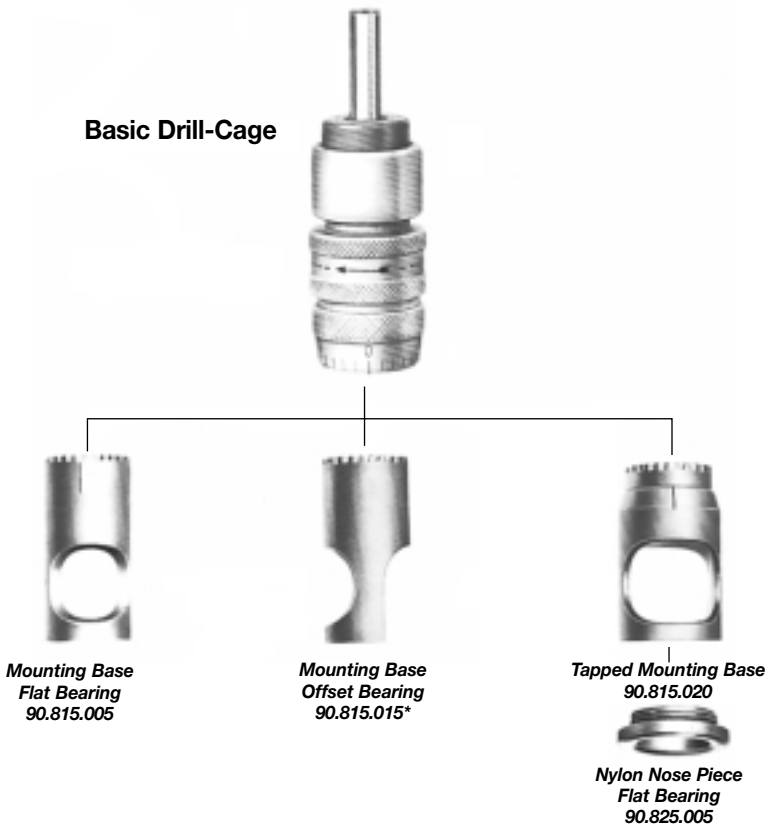
Bulk:
Shank: Ø 6 mm - .236" dia
Tool attachment: M6 x 1
Stroke: 6 mm - .236"
Body off: Ø 21 mm - .826" dia
Overall length:
 maxi: 101 mm - 3.97"
 mini: 95 mm - 3.74"
Weight: 110 g.

- Advantages:**
- Different mounting bases and overall dimensions reduced for very restricted areas.
- Precision:**
- Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001")
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.

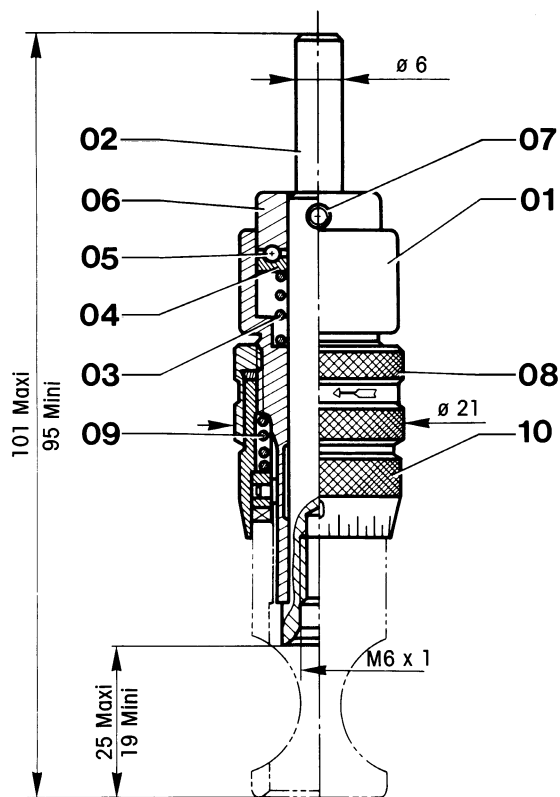


Using Cutters of .394" dia.
M6 x 1 Ground Thread

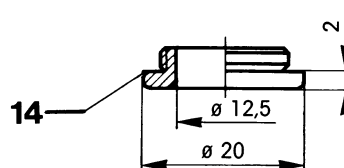
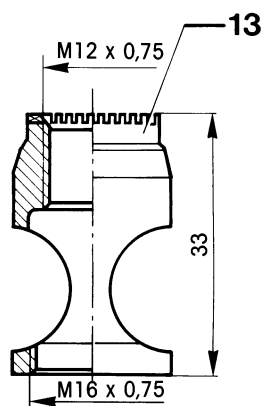
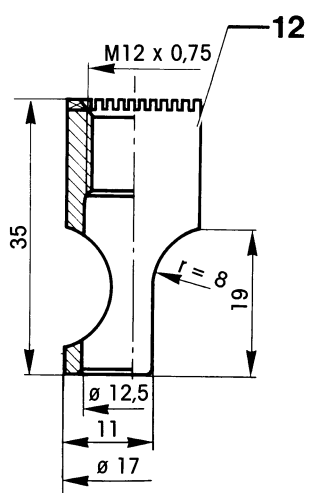
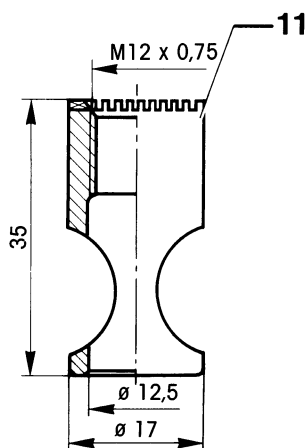
Basic Drill-Cage



Basic Drill-Cage						Microstop Drill-Cage Assembly Codification	
Basic Drill-Cage	Mounting Base Flat Bearing	Mounting Base Offset Bearing	Tapped Mounting Base	Nylon Nose Piece			
●	●						10.005.000
●		●					10.005.200*
●			●	●			10.005.305



Code Reference	REP Index	NB Quantity	Description
90.505.010	01	1	BODY
90.025.015	02	1	SPINDLE
93.430.005	03	1	SPRING
90.280.010	04	1	BALL THRUST BEARING
90.245.100	05	18	BALL 2 MM DIA
93.440.005	06	1	LOCK WASHER
91.218.230	07	1	PIN
90.495.010	08	1	LOCKNUT ASSEMBLY
93.430.045	09	1	SPRING
94.215.010	10	1	VERNIER ASSEMBLY
90.815.005	11	1	MOUNTING BASE FLAT BEARING
90.815.015	12	1	MOUNTING BASE OFFSET BEARING
90.815.020	13	1	TAPPED MOUNTING BASE
90.825.005	14	1	NYLON NOSE PIECE FLAT BEARING





RBI 206
1/4" - 28 Inches

- Bulk:**
- Shank: Ø 6 mm - .236" dia
 - Tool attachment: 1/4" - 28
 - Stroke: 6 mm - .236"
 - Body off: Ø 21 mm - .826" dia
 - Overall length:
 - maxi: 101 mm - 3.97"
 - mini: 95 mm - 3.74"
 - Weight: 110 g.

- Advantages:**
- Different mounting bases and overall dimensions reduced for very restricted areas.

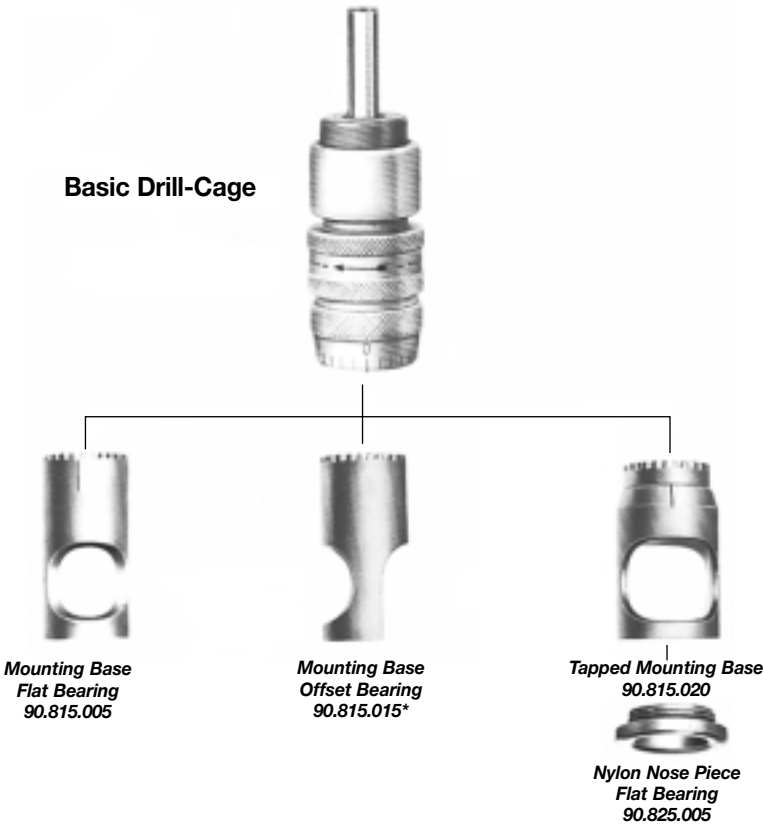
- Precision:**
- Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001")
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



Using Cutters of .394" dia.
1/4" - 28 Ground Thread



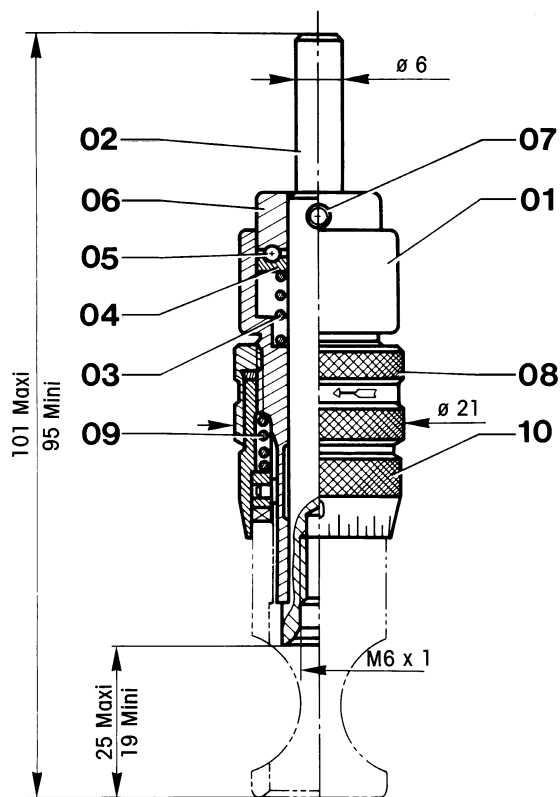
Basic Drill-Cage



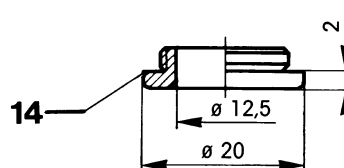
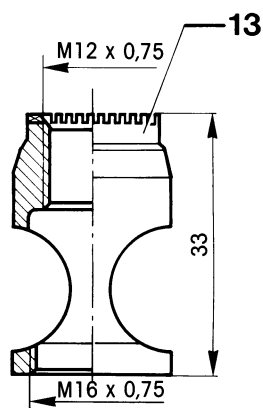
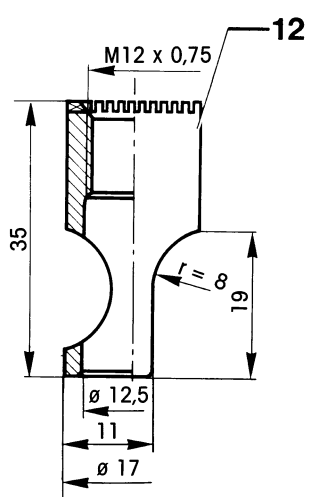
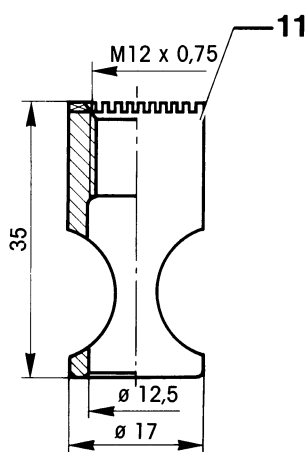
Basic Drill-Cage						Microstop Drill-Cage Assembly Codification	
●	●					10.005.050	
●		●				10.005.250*	
●			●	●		10.005.355	

To order, please indicate codification number of the complete drill-cage assembly.

*On request only.



Code Reference	REP Index	NB Quantity	Description
90.505.010	01	1	BODY
90.025.016	02	1	SPINDLE
93.430.005	03	1	SPRING
90.280.010	04	1	BALL THRUST BEARING
90.245.100	05	18	BALL 2 MM DIA
93.440.005	06	1	LOCK WASHER
91.218.230	07	1	PIN
90.495.010	08	1	LOCKNUT ASSEMBLY
93.430.045	09	1	SPRING
94.215.010	10	1	VERNIER ASSEMBLY
90.815.005	11	1	MOUNTING BASE FLAT BEARING
90.815.015	12	1	MOUNTING BASE OFFSET BEARING
90.815.020	13	1	TAPPED MOUNTING BASE
90.825.005	14	1	NYLON NOSE PIECE FLAT BEARING





RB 256
M6 x 1 Metric

Bulk:
Shank: Ø 6 mm - .236" dia
Tool attachment: M6 x 1
Stroke: 7,5 mm - .3"
Body off: Ø 28 mm - 1.1" dia
Overall length:
 maxi: 98 mm - 3.85"
 mini: 91 mm - 3.58"
Weight: 165 g.

- Advantages:**
- Different mounting bases available and reduced overall dimensions.
- Precision:**
- Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001")
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



Using Cutters of .394" dia.
M6 x 1 Ground Thread



Basic Drill-Cage



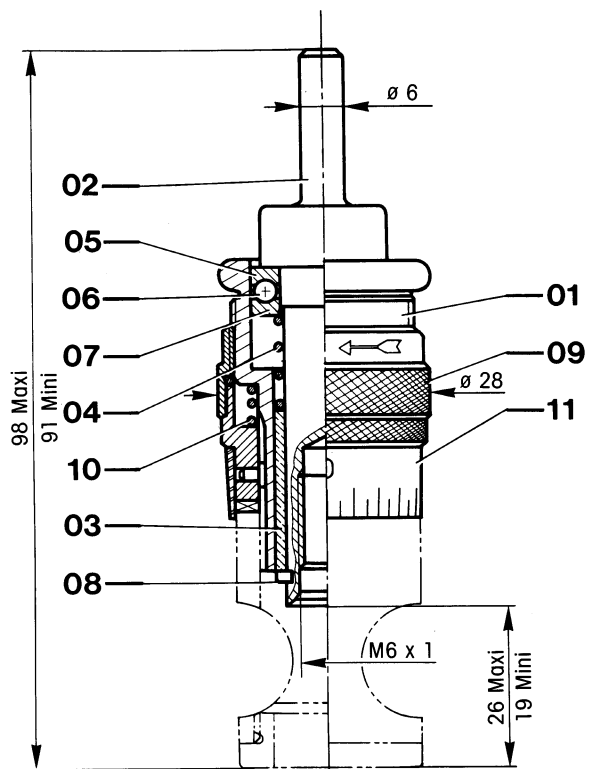
Hard Chrome Steel Nose
90.825.015



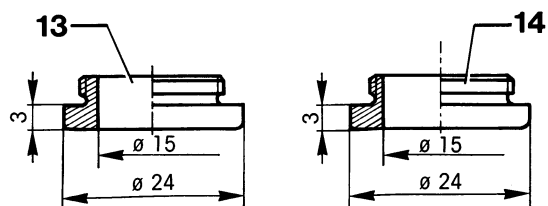
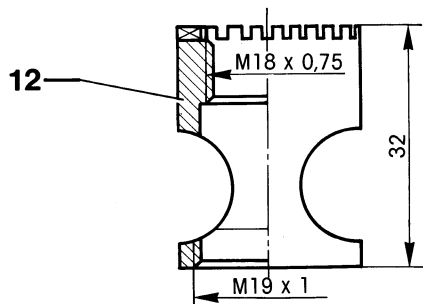
Nylon Nose Piece
90.825.020

Basic Drill-Cage					Microstop Drill-Cage Assembly Codification	
Hard Chrome Steel Nose					90.825.015	
Nylon Nose Piece					90.825.020	
●	●				10.010.010	
●		●			10.010.015	

To order, please indicate codification number of the complete drill-cage assembly.



Code Reference	REP Index	NB Quantity	Description
90.505.020	01	1	BODY
90.025.025	02	1	SPINDLE
90.205.280	03	1	BRONZE BUSHING
93.430.045	04	1	SPRING
90.280.015	05	1	BALL THRUST BEARING
90.245.130	06	20	BALL 2,5 MM DIA.
90.280.020	07	1	BALL THRUST BEARING
90.013.029	08	1	CIRCLIPS
90.495.015	09	1	LOCKNUT
93.430.015	10	1	SPRING
94.215.015	11	1	VERNIER
90.815.060	12	1	TAPPED MOUNTING BASE
90.825.015	13	1	HARD CHROME STEEL NOSE PIECE
90.825.020	14	1	NYLON NOSE PIECE





RBI 256
1/4" -28 Inches

Bulk:
Shank: Ø 6 mm - .236" dia
Tool attachment: 1/4" - 28
Stroke: 7,5 mm - .3"
Body off: Ø 28 mm - 1.1" dia
Overall length:
 maxi: 98 mm - 3.85"
 mini: 91 mm - 3.58"
Weight: 165 g.

- Advantages:**
- Different mounting bases available and reduced overall dimensions.
- Precision:**
- Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001")
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



Using Cutters of .394" dia.
1/4" - 28 Ground Thread



Basic Drill-Cage



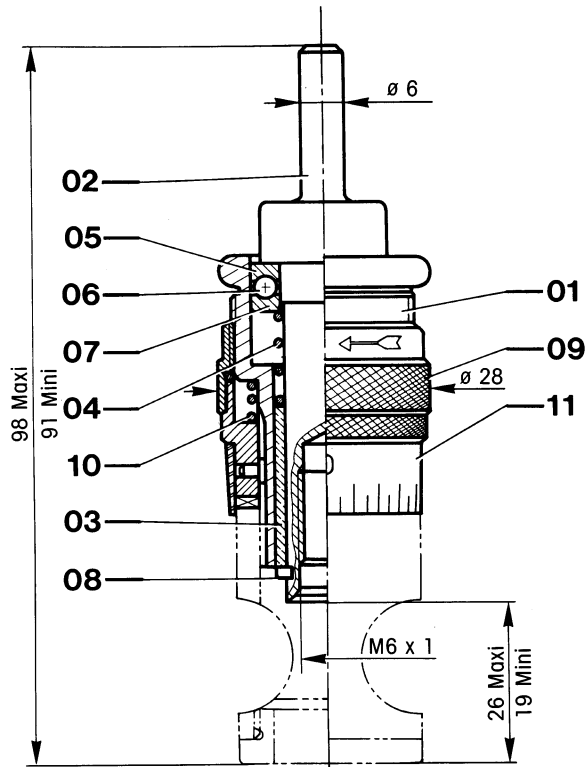
Hard Chrome Steel Nose
90.825.015



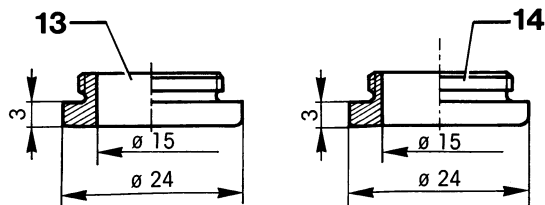
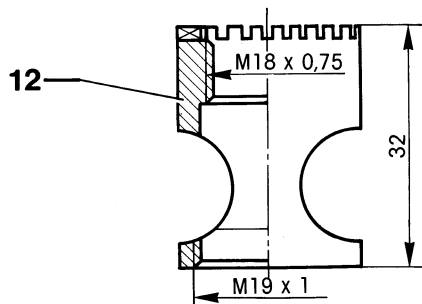
Nylon Nose Piece
90.825.020

Basic Drill-Cage					Microstop Drill-Cage Assembly Codification
Hard Chrome Steel Nose					
Nylon Nose Piece					
●	●				10.010.110
●		●			10.010.115

To order, please indicate codification number of the complete drill-cage assembly.



Code Reference	REP Index	NB Quantity	Description
90.505.020	01	1	BODY
90.025.095	02	1	SPINDLE
90.205.280	03	1	BRONZE BUSHING
93.430.045	04	1	SPRING
90.280.015	05	1	BALL THRUST BEARING
90.245.130	06	20	BALL 2,5 MM DIA.
90.280.020	07	1	BALL THRUST BEARING
90.013.029	08	1	CIRCLIPS
90.495.015	09	1	LOCKNUT
93.430.015	10	1	SPRING
94.215.015	11	1	VERNIER
90.815.060	12	1	TAPPED MOUNTING BASE
90.825.015	13	1	HARD CHROME STEEL NOSE PIECE
90.825.020	14	1	NYLON NOSE PIECE



Ball Type Microstop Drill-Cage



RB 257
M6 x 1 Metric

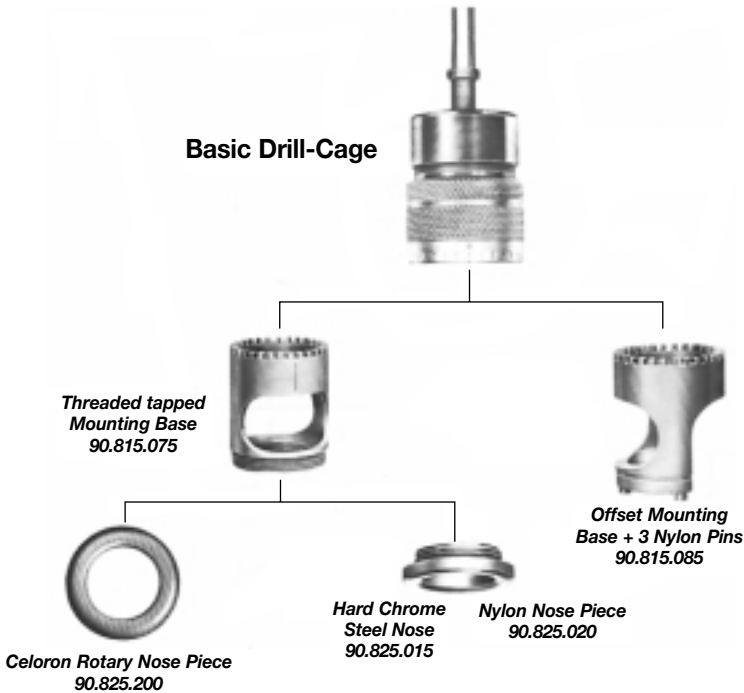
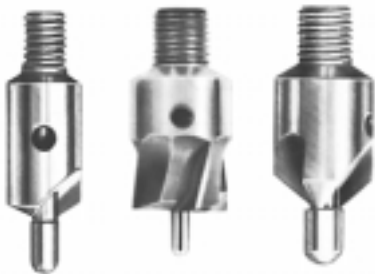
Bulk:
Shank: Ø 6 mm - .236" dia
Tool attachment: M6 x 1
Stroke: 6 mm - .236"
Body off: Ø 29 mm - 1.141" dia
Overall length:
 maxi: 92 mm - 3.62"
 mini: 88 mm - 3.46"
Weight: 155 g.

Advantages:
■ Different mounting bases available and reduced overall dimensions.

- Precision:
- High precision drill-cage, body in special treated chromed steel, fully ground throughout. This ball mounted drill-cage includes two needle bearings for best utilization.
 - Any wrong position of the hand holding the drilling machine is offset by the ball system and it has been specially designed for countersinking and spotfacing perfectly perpendicular to the bearing surfaces and concentric with the reamings of rivet and screw holes.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Safety locking of microstop depth adjustment (one scale division = .001")
 - Rotation and translation movements separated for best accuracy.



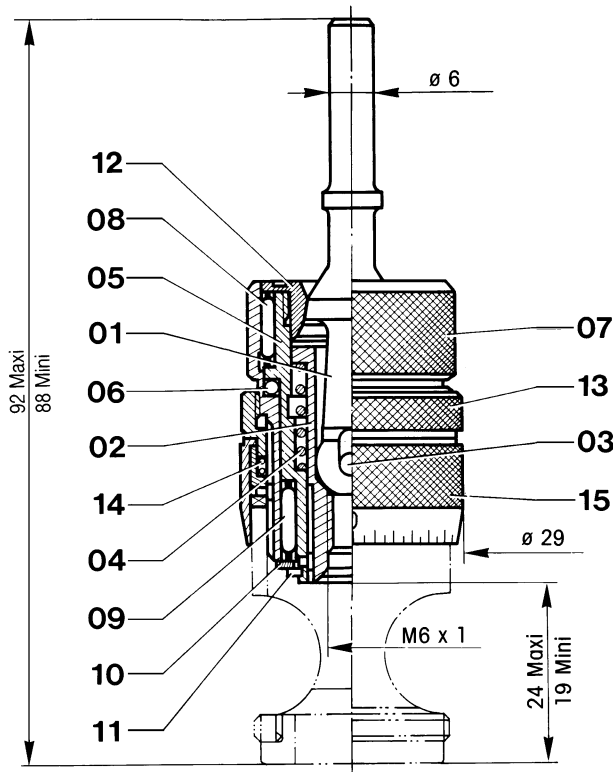
Using Cutters of .394" dia.
M6 x 1 Ground Thread



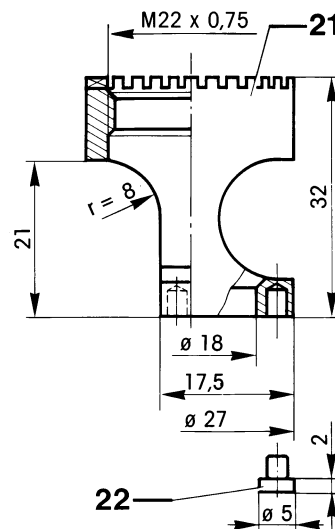
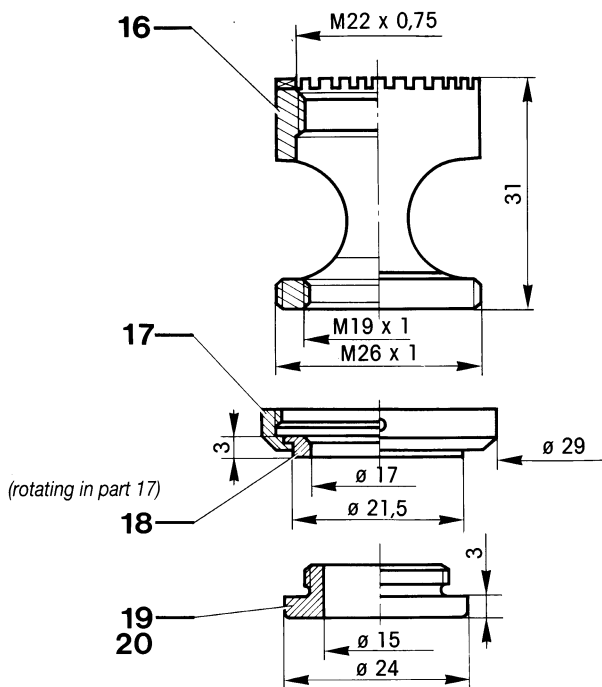
Microstop Drill-Cage Assembly Codification							
Basic Drill-Cage	Threaded + Tapped Base	Celoron Rotary Nose	Hard Chrome Steel Nose	Nylon Nose Piece	Offset Base + 3 Nylon Pins		
●	●	●					10.015.010
●	●		●				10.015.015
●	●			●			10.015.020
●					●		10.015.200*

Ball Type Microstop Drill-Cage

RB 257 Metric



Code Reference	REP Index	NB Quantity	Description
90.025.030	01	1	SPINDLE
91.015.005	02	1	SLEEVE
91.215.010	03	1	PIN
93.430.045	04	1	SPRING
90.620.005	05	1	BUSH
90.245.100	06	31	BALL 2 MM DIA.
90.505.025	07	1	BODY
90.405.295	08	1	NEEDLE CAGE
90.405.165	09	1	NEEDLE CAGE
93.440.010	10	1	WASHER
93.605.050	11	1	CIRCLIPS
90.255.005	12	1	PLUG
90.495.020	13	1	LOCKNUT
93.430.020	14	1	SPRING
94.215.020	15	1	VERNIER ASSEMBLY
90.815.075	16	1	THREADED + TAPPED BASE
90.225.005	17	1	RING
90.825.210	18	1	ROTARY NOSE PIECE
90.825.015	19	1	HARD CHROME STEEL NOSE PIECE
90.825.020	20	1	NYLON NOSE PIECE
90.815.084	21	1	OFFSET MOUNTING BASE
93.045.015	22	3	NYLON PIN





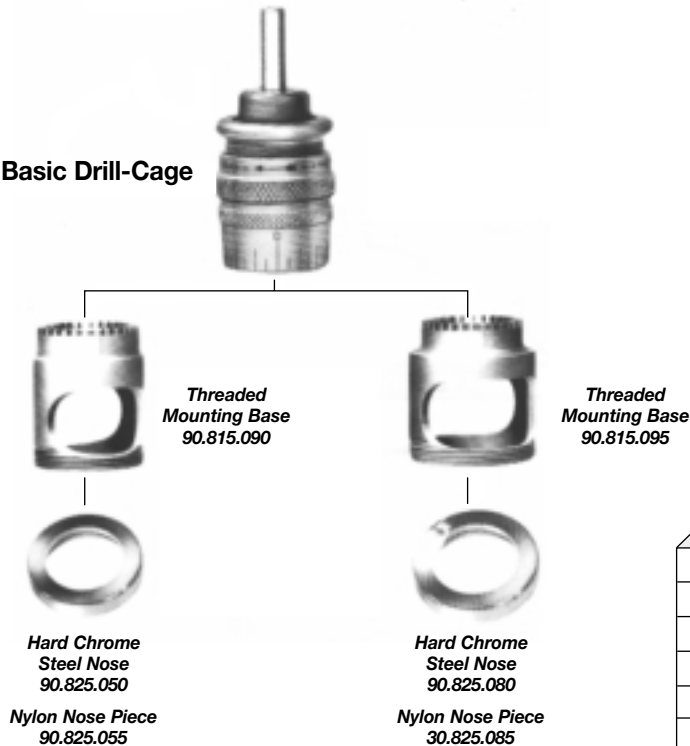
RB 306
M8 x 1 Metric

Bulk:
Shank: Ø 6 mm - .236" dia
Tool attachment: M8 x 1
Stroke: 7,5 mm - .3"
Body off: Ø 28 mm - 1.1" dia
Overall length:
 maxi: 98 mm - 3.85"
 mini: 91mm - 3.58"
Weight: 175 g.

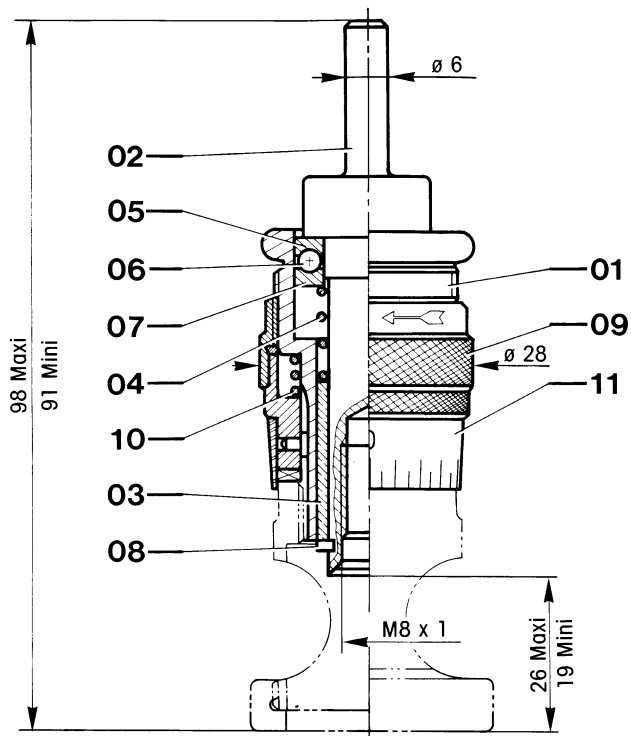
- Advantages:**
- This cage has been designed for use with cutters of more than .394" dia. (10 mm).
 - Precision:**
 - Cemented, hardened and ground chrome-nickel steel spindle mounted on a self lubricating bronze body and a ball-thrust bearing.
 - Ground centring-cone of the cutter (120°) for perfect concentricity.
 - Microstop depth adjustment (1 scale division = .001")
 - Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



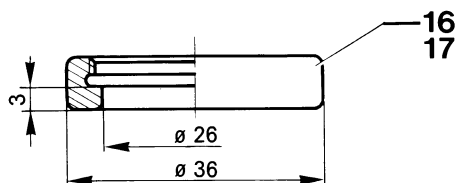
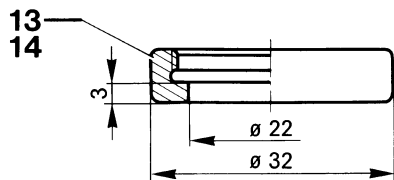
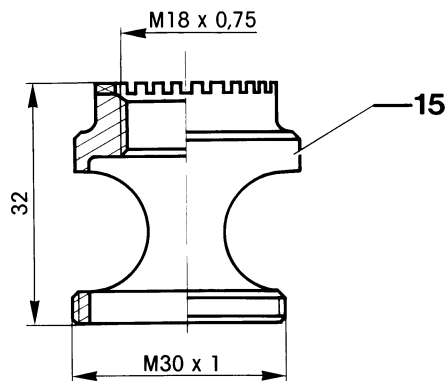
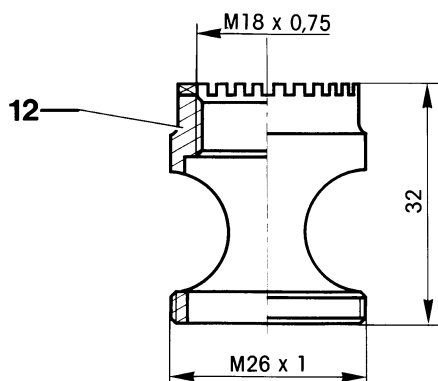
For use With M8 x 1
Ground Thread Cutters



								Microstop Drill-Cage Assembly Codification
Basic Drill-Cage	Mounting Base	Steel Nose Piece	Nylon Nose Piece	Mounting Base	Steel Nose Piece	Nylon Nose Piece		
●	●	●						10.025.010
●	●		●					10.025.015
●			●	●				10.025.105
●			●		●			10.025.110



Code Reference	REP Index	NB Quantity	Description
90.505.020	01	1	BODY
90.025.035	02	1	SPINDLE
90.205.280	03	1	BRONZE BUSHING
93.430.045	04	1	SPRING
90.280.015	05	1	BALL THRUST BEARING
90.245.130	06	20	BALL 2,5 MM DIA.
90.280.020	07	1	BALL THRUST BEARING
90.013.029	08	1	CIRCLIPS
90.495.015	09	1	LOCKNUT ASSEMBLY
93.430.015	10	1	SPRING
94.215.015	11	1	VERNIER ASSEMBLY
90.815.090	12	1	THREADED MOUNTING BASE
90.825.050	13	1	HARD CHROME STEEL NOSE PIECE
90.825.055	14	1	NYLON NOSE PIECE
90.815.095	15	1	THREADED MOUNTING BASE
90.825.080	16	1	HARD CHROME STEEL NOSE PIECE
90.825.085	17	1	NYLON NOSE PIECE





Recoules™

M8 x 1 Metric

Shank: Ø 6 mm - .236" dia
Tool attachment: M8 x 1
Stroke: 7 mm - .275"
Body off: Ø 29 mm - 1.141" dia
Overall length:
 maxi: 92 mm - 3.62"
 mini: 88 mm - 3.46"
Weight: 155 g.

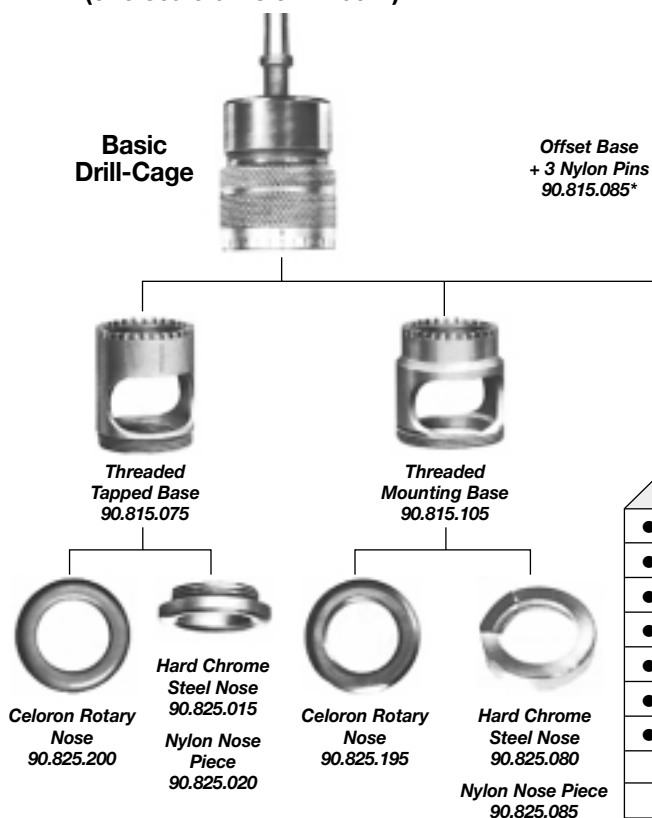
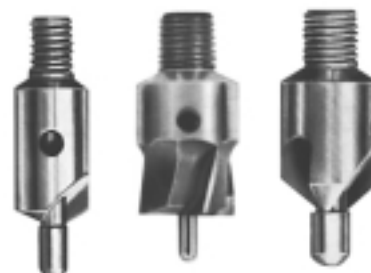
■ Different mounting bases available and reduced overall dimensions.

- High precision drill-cage, body in special treated chromed steel, fully ground throughout. This ball mounted drill-cage includes two needle bearings for best utilization.

- Any wrong position of the hand holding the drilling machine is offset by the ball system, and it has been specially designed for countersinking and spotfacing perfectly perpendicular to the bearing surfaces and concentric with the reamings of rivet and screw holes.
- Ground centring-cone of the cutter (120°) for perfect concentricity.
- Safety locking of microstop depth adjustment (one scale division = .001")



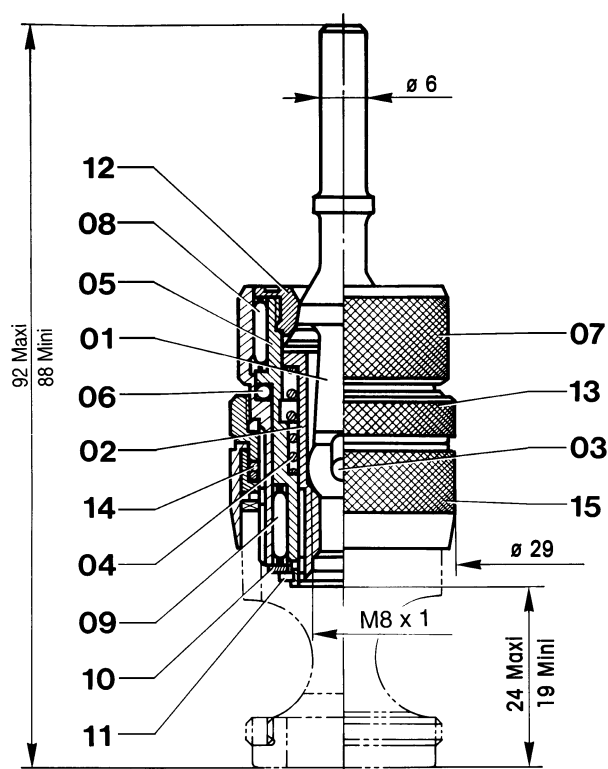
**For use With M8 x 1
Ground Thread Cutters**

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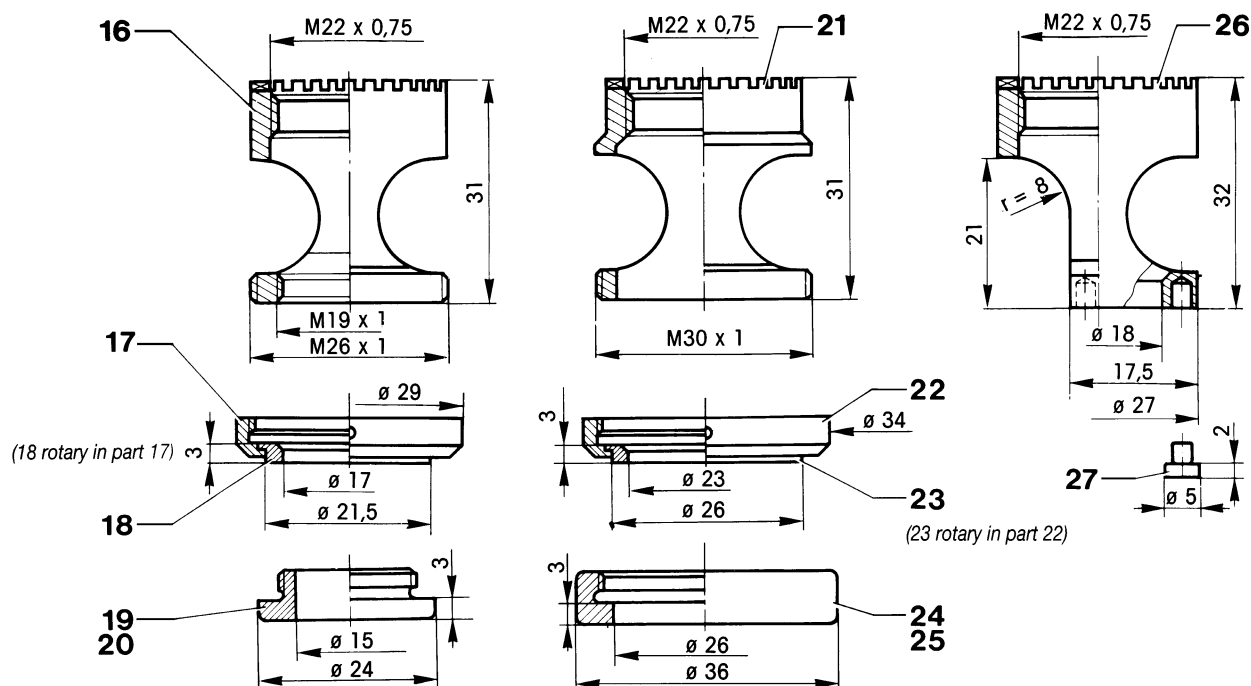
*On request only.

Ball Type Microstop Drill-Cage

RB 307 Metric



Code Reference	REP Index	NB Quantity	Description
90.025.030	01	1	SPINDLE
91.015.010	02	1	SLEEVE
91.215.010	03	1	PIN
93.430.045	04	1	SPRING
90.620.005	05	1	BUSH
90.245.100	06	31	BALL 2 MM DIA.
90.505.025	07	1	BODY
90.405.295	08	1	NEEDLE CAGE
90.405.165	09	1	NEEDLE CAGE
93.440.010	10	1	WASHER
93.605.050	11	1	CIRCLIPS
90.255.005	12	1	PLUG
90.495.020	13	1	LOCKNUT
93.430.020	14	1	SPRING
94.215.020	15	1	VERNIER ASSEMBLY
90.815.075	16	1	THREADED + TAPPED BASE
90.225.005	17	1	RING
90.825.210	18	1	ROTARY NOSE PIECE
90.825.015	19	1	HARD CHROME STEEL NOSE PIECE
90.825.020	20	1	NYLON NOSE PIECE
90.815.105	21	1	THREADED MOUNTING BASE
90.225.010	22	1	RING
90.825.205	23	1	ROTARY NOSE PIECE
90.825.080	24	1	HARD CHROME STEEL NOSE PIECE
90.825.085	25	1	NYLON NOSE PIECE
90.815.084	26	1	OFFSET MOUNTING BASE
93.045.015	27	3	NYLON PIN



For spare parts, please indicate codification number.



Recoules™

1/4" - 28 Inches

Shank: Ø 6 mm - .236" dia
Tool attachment: 1/4" - 28
Stroke: 7 mm - .275"
Body off: Ø 29 mm - 1.141" dia
Overall length:
 maxi: 92 mm - 3.62"
 mini: 88 mm - 3.46"
Weight: 155 g.

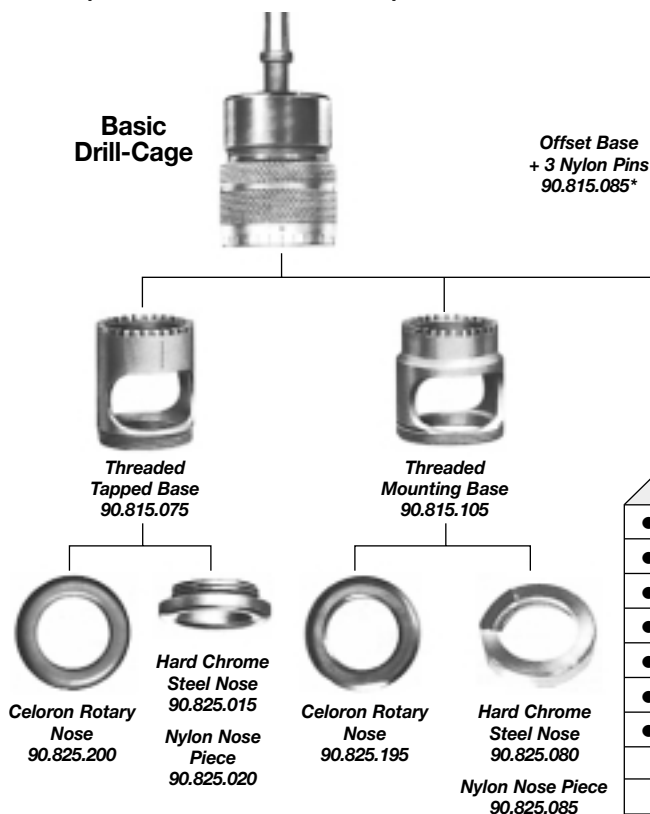
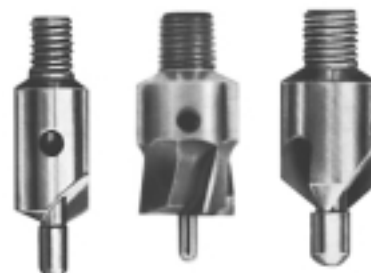
■ Different mounting bases available and reduced overall dimensions.

- High precision drill-cage, body in special treated chromed steel, fully ground throughout. This ball mounted drill-cage includes two needle bearings for best utilization.

- Any wrong position of the hand holding the drilling machine is offset by the ball system, and it has been specially designed for countersinking and spotfacing perfectly perpendicular to the bearing surfaces and concentric with the reamings of rivet and screw holes.
- Ground centring-cone of the cutter (120°) for perfect concentricity.
- Safety locking of microstop depth adjustment (one scale division = .001")



**For use With 1/4" - 28
Ground Thread Cutters**

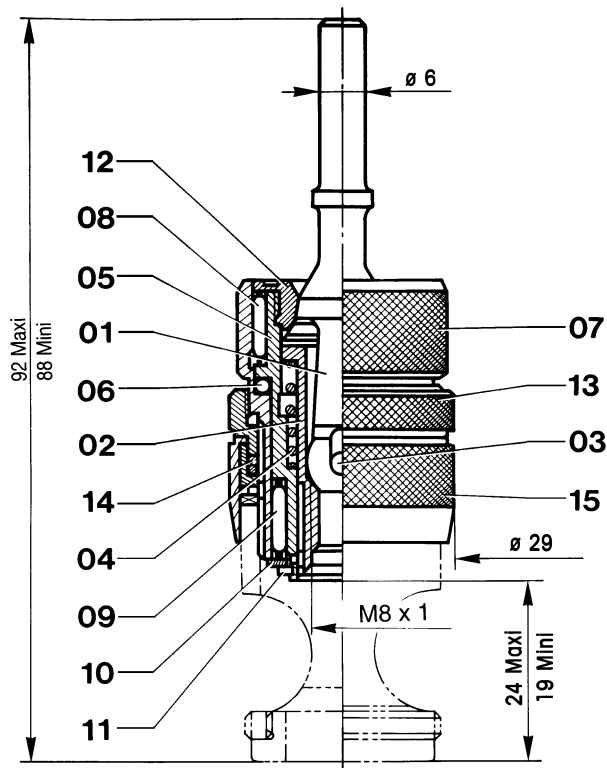
[illegible]

To order, please indicate codification number of the complete drill-cage assembly.

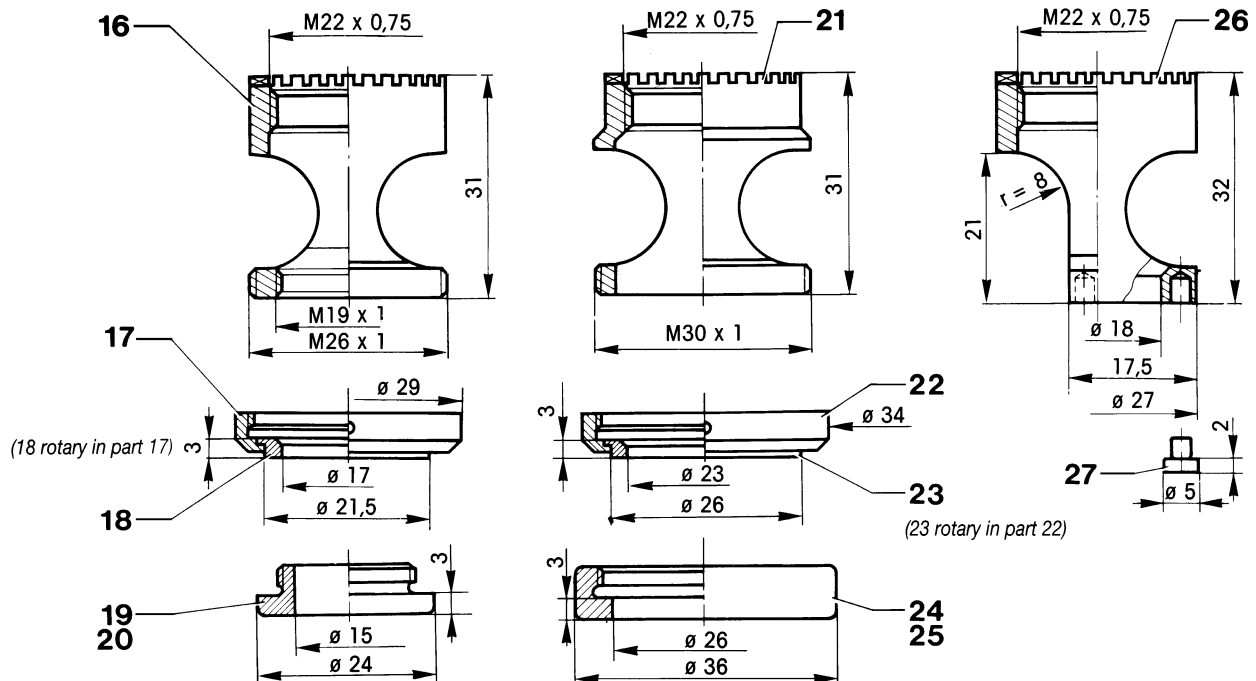
*On request only.

Ball Type Microstop Drill-Cage

RBI 307 Inches



Code Reference	REP Index	NB Quantity	Description
90.025.030	01	1	SPINDLE
91.015.006	02	1	SLEEVE
91.215.010	03	1	PIN
93.430.045	04	1	SPRING
90.620.005	05	1	BUSH
90.245.100	06	31	BALL 2 MM DIA.
90.505.025	07	1	BODY
90.405.295	08	1	NEEDLE CAGE
90.405.165	09	1	NEEDLE CAGE
93.440.010	10	1	WASHER
93.605.050	11	1	CIRCLIPS
90.255.005	12	1	PLUG
90.495.020	13	1	LOCKNUT
93.430.020	14	1	SPRING
94.215.020	15	1	VERNIER ASSEMBLY
90.815.075	16	1	THREADED + TAPPED BASE
90.225.005	17	1	RING
90.825.210	18	1	ROTARY NOSE PIECE
90.825.015	19	1	HARD CHROME STEEL NOSE PIECE
90.825.020	20	1	NYLON NOSE PIECE
90.815.105	21	1	THREADED MOUNTING BASE
90.225.010	22	1	RING
90.825.205	23	1	ROTARY NOSE PIECE
90.825.080	24	1	HARD CHROME STEEL NOSE PIECE
90.825.085	25	1	NYLON NOSE PIECE
90.815.084	26	1	OFFSET MOUNTING BASE
93.045.015	27	3	NYLON PIN



For spare parts, please indicate codification number.

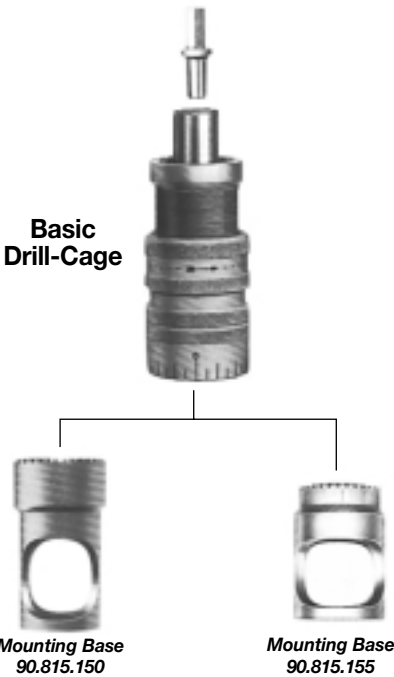


RB 406
M10 x 1 Metric

Bulk:
Tool attachment: M10 x 1
Stroke: 14 mm - .551"
Body off: Ø 36 mm - 1.417" dia
Overall length:
 maxi: 163 mm - 6.417"
 mini: 136mm - 5.354"
Weight: 545 g.

- Advantages:**
- This drill-cage has been especially designed for use with cutters of 7/8" to 1 1/2" dia.
 - Different mounting bases available and reduced overall dimensions.

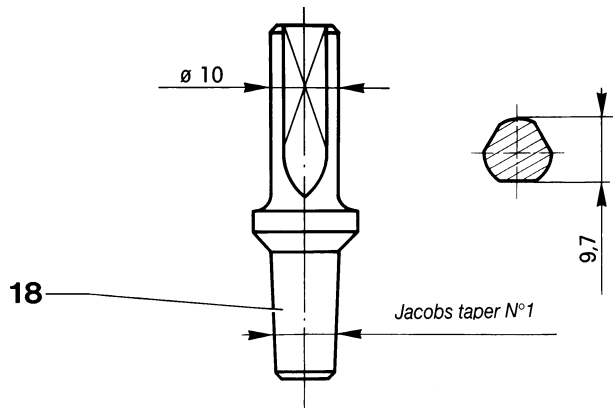
- Precision:**
- Removable adaptor with two possibilities of use:
 A. Chuck-clamping of the straight shank with three wrench flats,
 B. Direct fitting on the spindle without using the drill chuck.
 This gives perfect concentricity and noticeably reduces the length and weight of the drill-and-tool assembly. Results are higher performance, improved machining and much less fatigue for the operator.
 - Cemented, hardened and ground chrome-nickel steel spindle mounted on three needle-bearings and a ball thrust bearing.
 - Microstop depth adjustment each scale division corresponding to a displacement of .001".
 - Safety locking ensured by a locknut equipped with a seal.
 This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



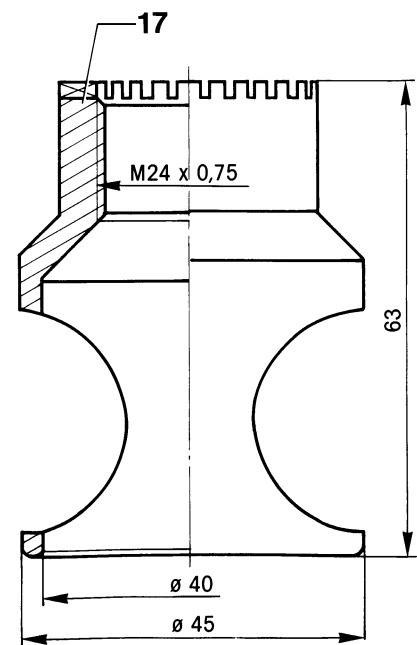
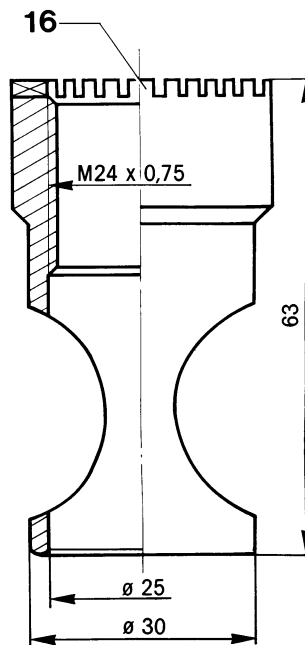
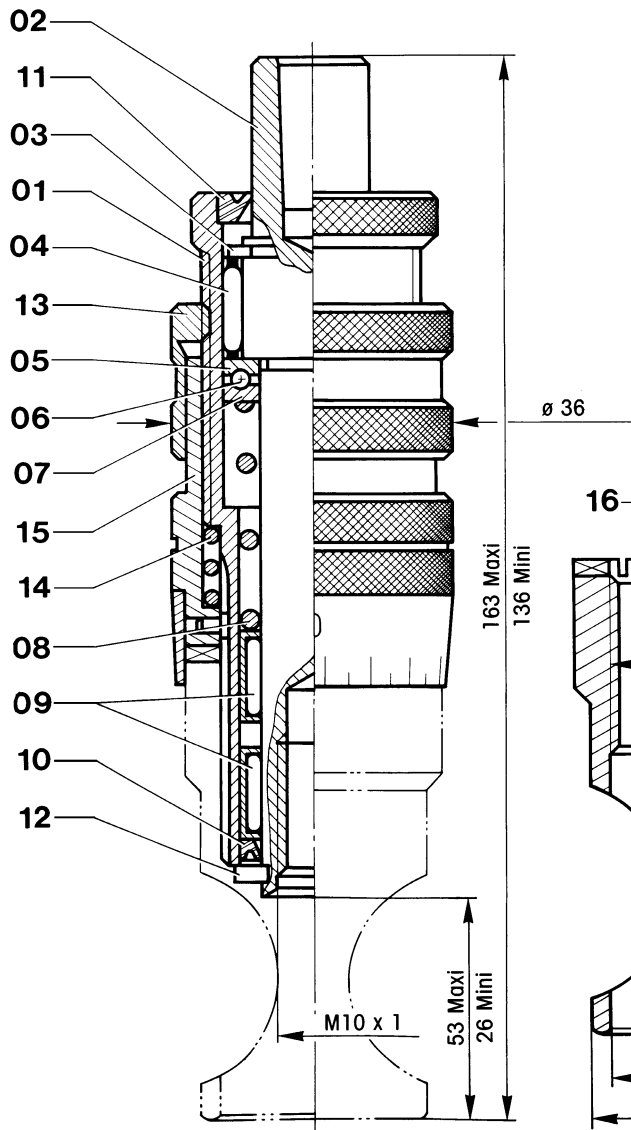
Basic Drill-Cage + Adaptor					Microstop Drill-Cage Assembly Codification
Mounting Base					
Mounting Base					90.815.150
Mounting Base					
Mounting Base					90.815.155
Mounting Base					
●	●				10.030.010
●		●			10.030.105



For Use With M10 x 1
Ground Thread Cutters



Code Reference	REP Index	NB Quantity	Description
90.505.035	01	1	BODY
90.025.045	02	1	SPINDLE
93.605.065	03	1	CIRCLIPS
90.405.270	04	1	NEEDLE CAGE
90.280.025	05	1	BALL THRUST BEARING
90.245.130	06	23	BALL 2,5 MM DIA.
90.280.030	07	1	BALL THRUST BEARING
93.430.055	08	1	SPRING
90.615.085	09	2	NEEDLE BEARING
90.230.085	10	1	SEAL RING
90.230.120	11	1	SEAL RING
90.430.005	12	1	U-LINK
90.495.030	13	1	LOCKNUT
93.430.030	14	1	SPRING
94.215.030	15	1	VERNIER ASSEMBLY
90.815.150	16	1	MOUNTING BASE
90.815.155	17	1	MOUNTING BASE
90.005.005	18	1	ADAPTOR





RB 356 HP 21 & RB 356 HP 38

M6 x 1 Metric

Bulk:

RB 356 HP 21

Tool attachment: M6 x 1
Stroke: 21 mm - .826"
Body off: Ø 27 mm - 1.063" dia.
Overall length: maxi: 136 mm - 5.354"
mini: 116 mm - 4.567"
Weight: 300 g.

RB 356 HP 38

Tool attachment: M6 x 1
Stroke: 38 mm - 1.500"
Body off: Ø 27 mm - 1.063" dia.
Overall length: maxi: 183 mm - 7.204"
mini: 168 mm - 6.614"
Weight: 375 g.

Advantages:

- Mounted on three needle bearings, this high precision drill-cage ensures perfect concentricity.
- Removable adaptor with two possibilities of use:
 - A. Chuck-clamping of the straight shank with three wrench flats,
 - B. Direct fitting on the spindle without using the drill chuck.This gives perfect concentricity and noticeably reduces the length and weight of the drill and tool assembly. Results are higher performance, improved machining and much less fatigue for the operator.
- Cemented, hardened and ground chrome-nickel steel spindle mounted on three needle bearings and a ball thrust bearing. Body of specially treated chrome steel.
- Ground centring-cone of the cutter (120°) for perfect concentricity.
- Microstop depth adjustment: (1 scale division = .001").
- Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



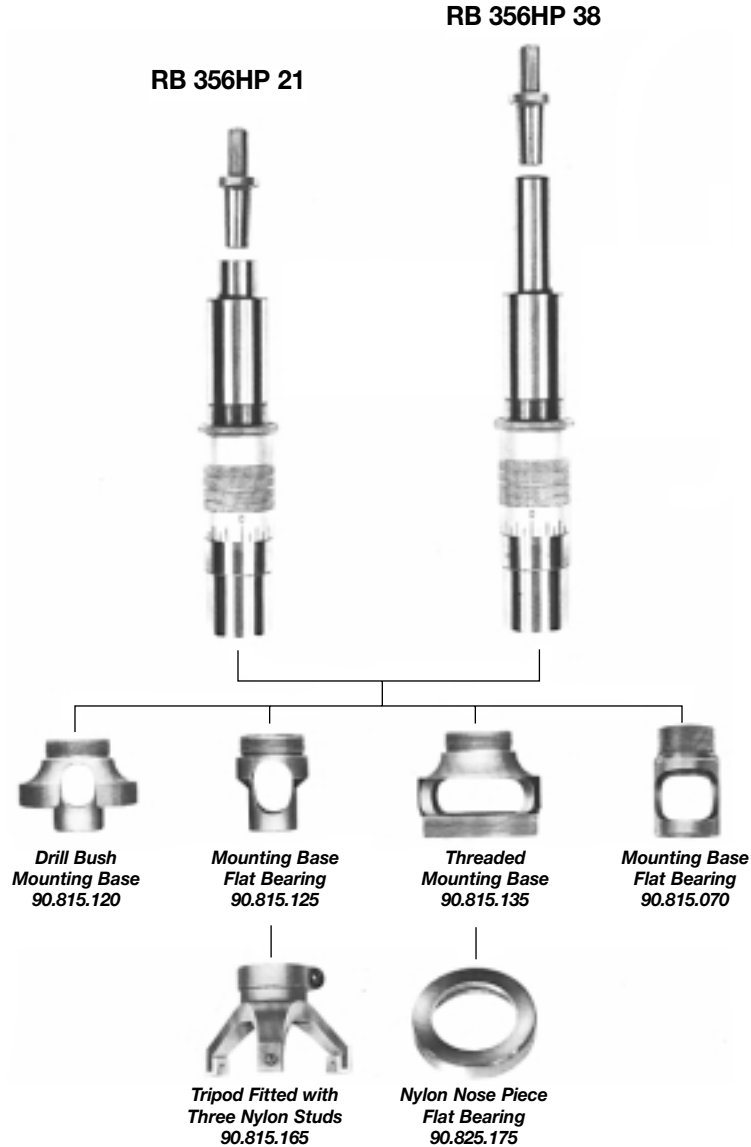
For Use With Cutters of M6 x 1
Ground Thread



Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HP 21 and RB 356 HP 38 Metric

Basic Drill-Cage



Available on separate order:



Drill Bush



Spanner for Fitting
of Drill Bushes
90.469.020

How to order a drill bush:

example: drill bush of
3,17 mm dia.

A. Basic Code: 10.110

+

B. Bush Dia in 100th of mm: 317

=

10.110.317

Code to indicate

RB 356 HP 21

RB 356 HP 21								Microstop Drill-Cage Assembly Codification
Basic Drill-Cage + Adaptor	Drill Bush Mounting Base	Mounting Base Flat Bearing	Tripod + 3 Nylon Studs	Threaded Mounting Base	Nylon Nose Piece	Mounting Base Flat Bearing		
90.815.120	90.815.125	90.815.135	90.815.165	90.815.135	90.825.175	90.815.070		
•								10.040.000
•	•							10.040.100
•		•						10.040.200
•		•	•					10.040.210
•			•	•				10.040.405
•			•					10.040.505
•					•			10.040.600

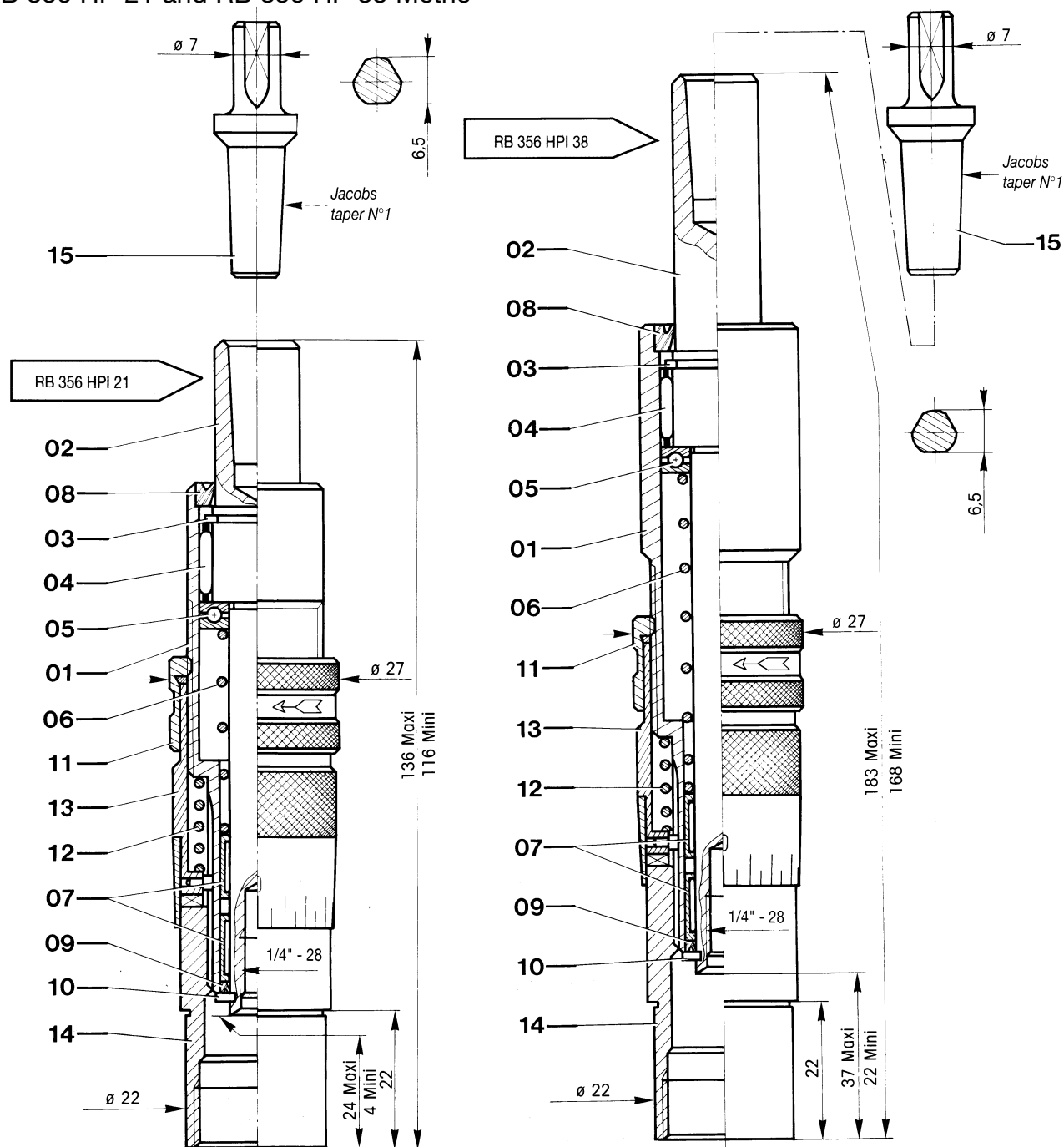
RB 356 HP 38

RB 356 HP 38								Microstop Drill-Cage Assembly Codification
Basic Drill-Cage + Adaptor	Drill Bush Mounting Base	Mounting Base Flat Bearing	Tripod + 3 Nylon Studs	Threaded Mounting Base	Nylon Nose Piece	Mounting Base Flat Bearing		
90.815.120	90.815.125	90.815.135	90.815.165	90.815.135	90.825.175	90.815.070		
•								10.045.000
•	•							10.045.100
•		•						10.045.200
•		•	•					10.045.210
•			•	•				10.045.405
•			•					10.045.505
•					•			10.045.600

For spare parts, please indicate codification number.

Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HP 21 and RB 356 HP 38 Metric



RB 356 HP 21

RB 356 HP 38

Adaptations

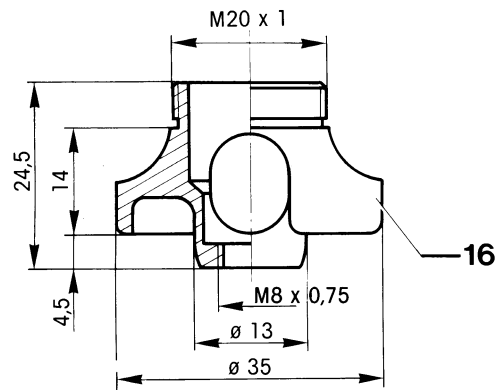
Code Reference	REP Index	NB QTY	Description
90.505.050	01	1	BODY
90.025.065	02	1	SPINDLE
93.605.050	03	1	CIRCLIPS
90.405.170	04	1	NEEDLE CAGE
90.280.035	05	1	BALL THRUST BEARING
93.430.070	06	1	SPRING
90.615.050	07	2	NEEDLE BUSHES
90.230.085	08	1	SEAL RING
90.230.045	09	1	SEAL RING
90.456.030	10	1	CIRCLIPS
90.495.035	11	1	LOCKNUT
93.430.035	12	1	SPRING
94.215.035	13	1	VERNIER ASSEMBLY
90.815.115	14	1	MOUNTING BASE
90.005.010	15	1	ADAPTOR

Code Reference	REP Index	NB QTY	Description
90.505.045	01	1	BODY
90.025.060	02	1	SPINDLE
93.605.050	03	1	CIRCLIPS
90.405.170	04	1	NEEDLE CAGE
90.280.035	05	1	BALL THRUST BEARING
93.430.065	06	1	SPRING
90.615.050	07	2	NEEDLE BUSHES
90.230.085	08	1	SEAL RING
90.230.045	09	1	SEAL RING
90.456.030	10	1	CIRCLIPS
90.495.035	11	1	LOCKNUT
93.430.035	12	1	SPRING
94.215.035	13	1	VERNIER ASSEMBLY
90.815.065	14	1	MOUNTING BASE
90.005.010	15	1	ADAPTOR

Code Reference	REP Index	NB QTY	Description
90.815.120	16	1	MOUNTING BASE
90.815.125	17	1	MOUNTING BASE
90.815.160	18	1	MOUNTING BASE
90.825.190	19	3	NYLON STUD
94.235.324	20	3	SCREW
94.232.085	21	1	SCREW
90.815.135	22	1	MOUNTING BASE
90.825.175	23	1	NYLON NOSE PIECE
90.815.070	24	1	MOUNTING BASE

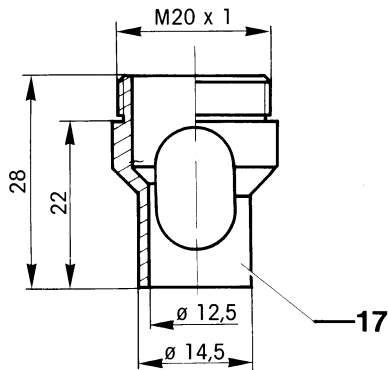
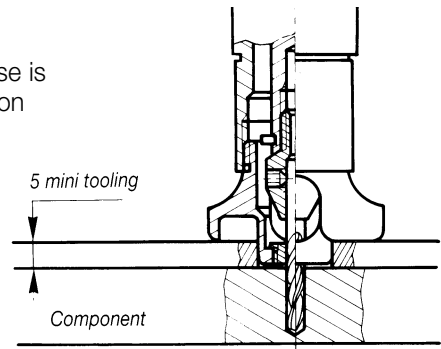
Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HP 21 and RB 356 HP 38 Metric



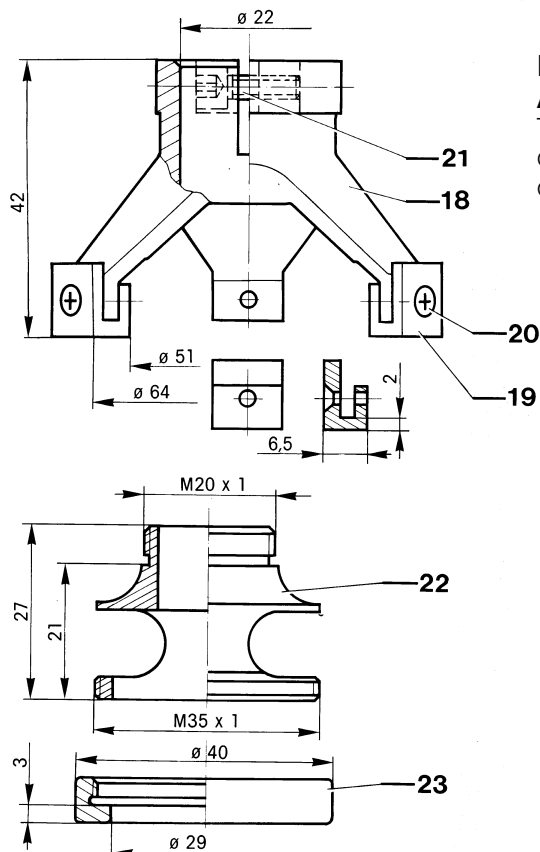
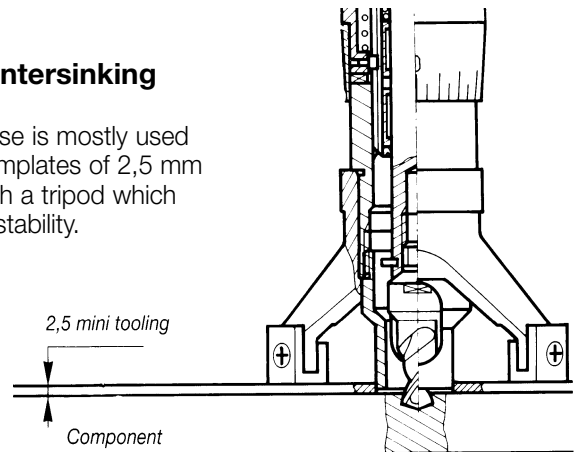
Drilling Application

This drill bush mounting base is used with bushes codification number 10.110 + Ø.



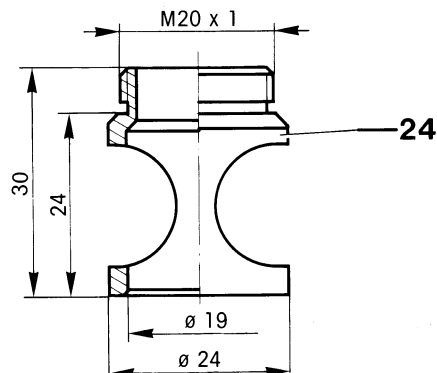
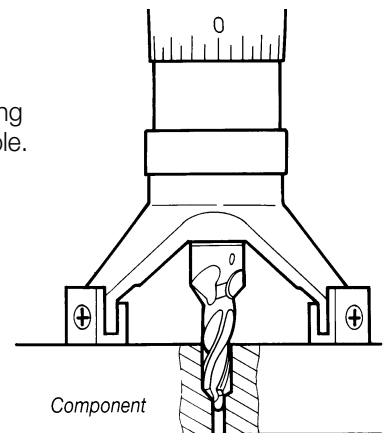
Drilling + Countersinking Application

This mounting base is mostly used with aluminum templates of 2,5 mm thickness and with a tripod which ensures a better stability.



Reaming + Countersinking Application

This tripod is used for reaming + countersinking application. Positioning of the cutter with a pilot in the prehole.





RB 356 HPI 21 & RB 356 HPI 38

1/4" - 28 Inches

Bulk:

RB 356 HPI 21

Tool attachment: 1/4" - 28 F
Stroke: 21 mm - .826"
Body off: Ø 27 mm - 1.063" dia.
Overall length: maxi: 136 mm - 5.354"
mini: 116 mm - 4.567"
Weight: 300 g.

RB 356 HPI 38

Tool attachment: 1/4" - 28 F
Stroke: 38 mm - 1.500"
Body off: Ø 27 mm - 1.063" dia.
Overall length: maxi: 183 mm - 7.204"
mini: 168 mm - 6.614"
Weight: 375 g.

Advantages:

- Mounted on three needle bearings, this high precision drill-cage ensures perfect concentricity.
- Removable adaptor with two possibilities of use:
 - A. Chuck-clamping of the straight shank with three wrench flats,
 - B. Direct fitting on the spindle without using the drill chuck.This gives perfect concentricity and noticeably reduces the length and weight of the drill and tool assembly. Results are higher performance, improved machining and much less fatigue for the operator.
- Cemented, hardened and ground chrome-nickel steel spindle mounted on three needle bearings and a ball thrust bearing. Body of specially treated chrome steel.
- Ground centring-cone of the cutter (120°) for perfect concentricity.
- Microstop depth adjustment: (1 scale division = .001").
- Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



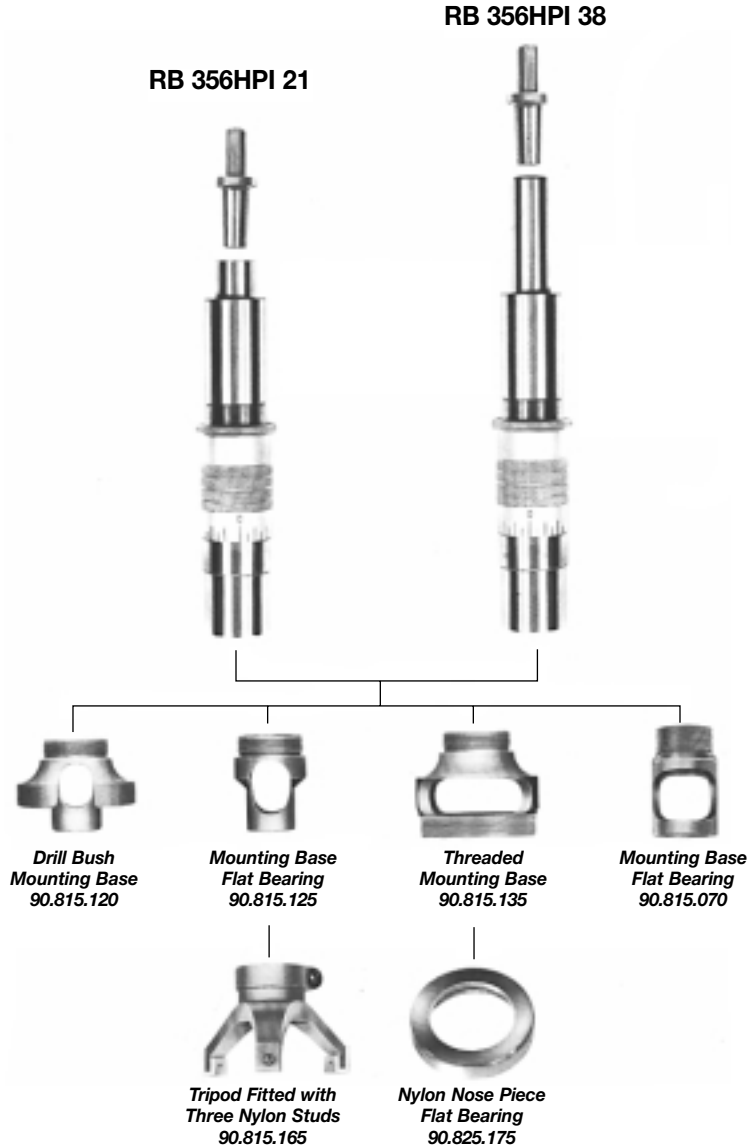
For Use With Cutters of 1/4" - 28
Ground Thread



Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HPI 21 and RB 356 HPI 38 Inches

Basic Drill-Cage



Available on separate order:



Drill Bush



Spanner for Fitting
of Drill Bushes
90.469.020

How to order a drill bush:

example: drill bush of
3,17 mm dia.

A. Basic Code: 10.110

+

B. Bush Dia in 100th of mm: 317

=

10.110.317

Code to indicate

RB 356 HPI 21

RB 356 HPI 21									
Basic Drill-Cage + Adaptor									
Drill Bush Mounting Base									
Mounting Base Flat Bearing									
Tripod + 3 Nylon Studs									
Threaded Mounting Base									
Nylon Nose Piece									
Mounting Base Flat Bearing									
Microstop Drill-Cage Assembly Codification									
●									10.040.050
●	●								10.040.150
●		●							10.040.250
●		●	●						10.040.260
●				●	●				10.040.455
●			●						10.040.555
●						●			10.040.650

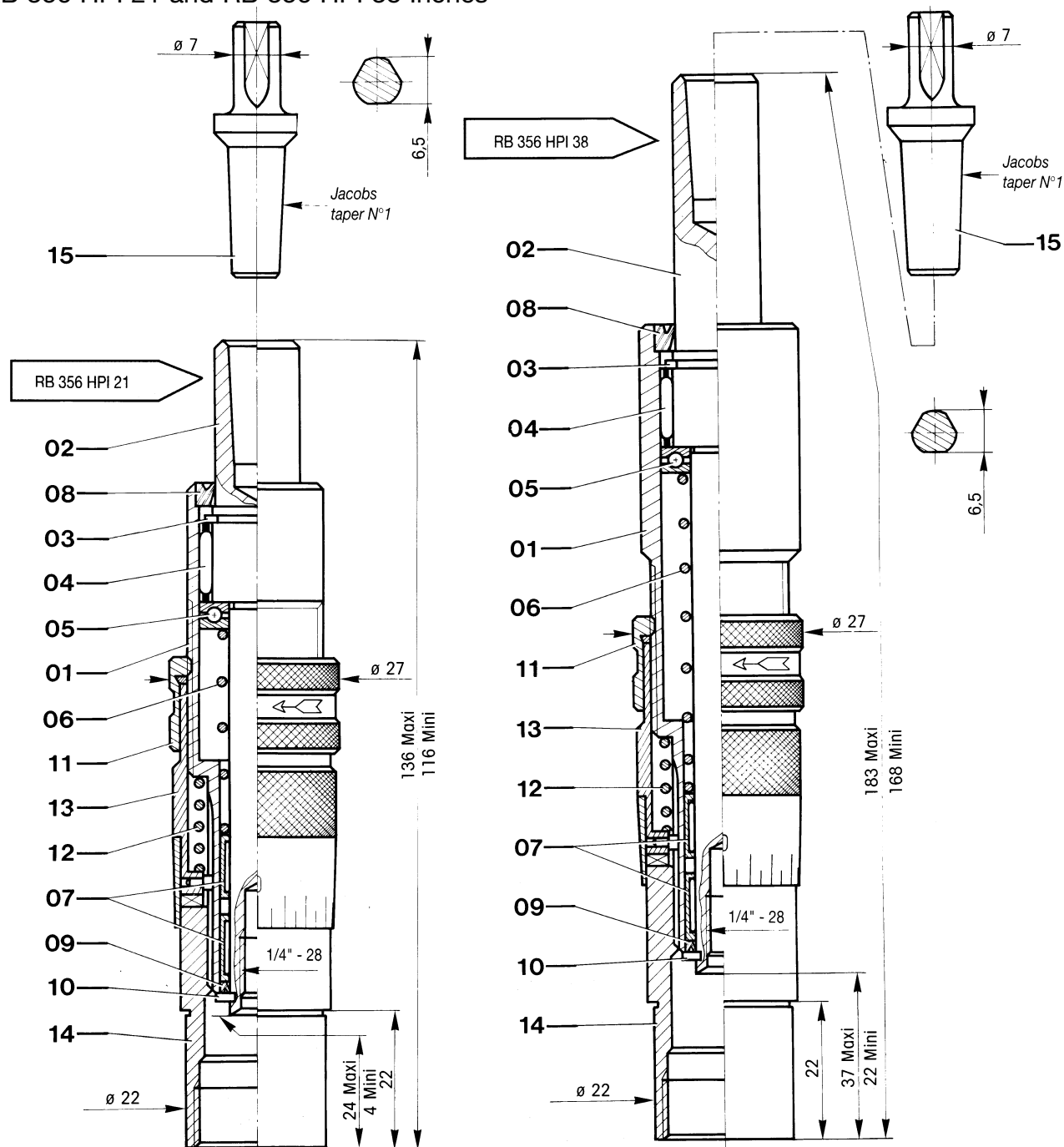
RB 356 HPI 38

RB 356 HPI 38									
Basic Drill-Cage + Adaptor									
Drill Bush Mounting Base									
Mounting Base Flat Bearing									
Tripod + 3 Nylon Studs									
Threaded Mounting Base									
Nylon Nose Piece									
Mounting Base Flat Bearing									
Microstop Drill-Cage Assembly Codification									
●									10.045.050
●	●								10.045.150
●		●							10.045.250
●		●	●						10.045.260
●				●	●				10.045.455
●			●						10.045.555
●						●			10.045.650

For spare parts, please indicate codification number.

Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HPI 21 and RB 356 HPI 38 Inches



RB 356 HPI 21

RB 356 HPI 38

Adaptations

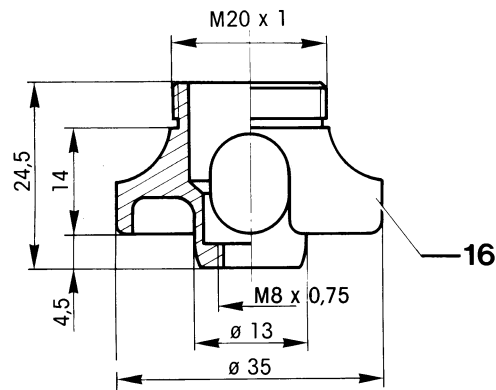
Code Reference	REP Index	NB QTY	Description
90.505.050	01	1	BODY
90.025.066	02	1	SPINDLE
93.605.050	03	1	CIRCLIPS
90.405.170	04	1	NEEDLE CAGE
90.280.035	05	1	BALL THRUST BEARING
93.430.070	06	1	SPRING
90.615.050	07	2	NEEDLE BUSHES
90.230.085	08	1	SEAL RING
90.230.045	09	1	SEAL RING
90.456.030	10	1	CIRCLIPS
90.495.035	11	1	LOCKNUT
93.430.035	12	1	SPRING
94.215.035	13	1	VERNIER ASSEMBLY
90.815.115	14	1	MOUNTING BASE
90.005.010	15	1	ADAPTOR

Code Reference	REP Index	NB QTY	Description
90.505.045	01	1	BODY
90.025.070	02	1	SPINDLE
93.605.050	03	1	CIRCLIPS
90.405.170	04	1	NEEDLE CAGE
90.280.035	05	1	BALL THRUST BEARING
93.430.065	06	1	SPRING
90.615.050	07	2	NEEDLE BUSHES
90.230.085	08	1	SEAL RING
90.230.045	09	1	SEAL RING
90.456.030	10	1	CIRCLIPS
90.495.035	11	1	LOCKNUT
93.430.035	12	1	SPRING
94.215.035	13	1	VERNIER ASSEMBLY
90.815.065	14	1	MOUNTING BASE
90.005.010	15	1	ADAPTOR

Code Reference	REP Index	NB QTY	Description
90.815.120	16	1	MOUNTING BASE
90.815.125	17	1	MOUNTING BASE
90.815.160	18	1	MOUNTING BASE
90.825.190	19	3	NYLON STUD
94.235.324	20	3	SCREW
94.232.085	21	1	SCREW
90.815.135	22	1	MOUNTING BASE
90.825.175	23	1	NYLON NOSE PIECE
90.815.070	24	1	MOUNTING BASE

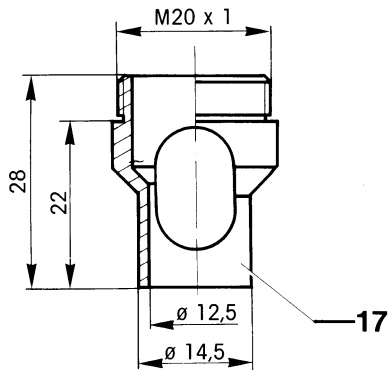
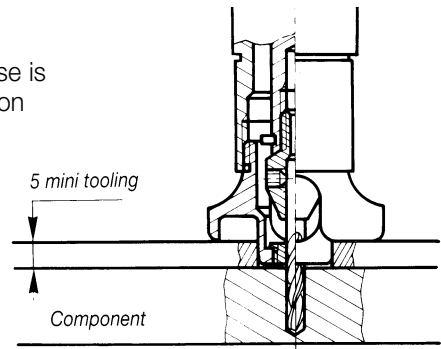
Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HPI 21 and RB 356 HPI 38 Inches



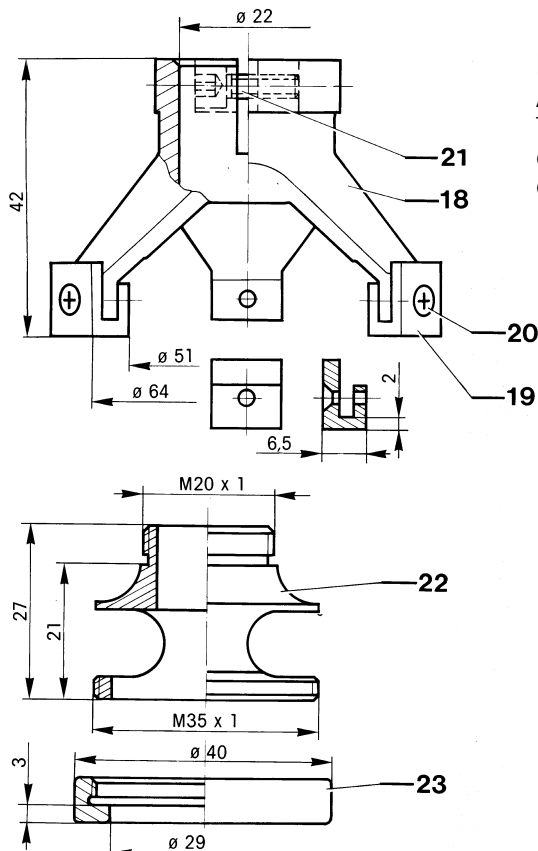
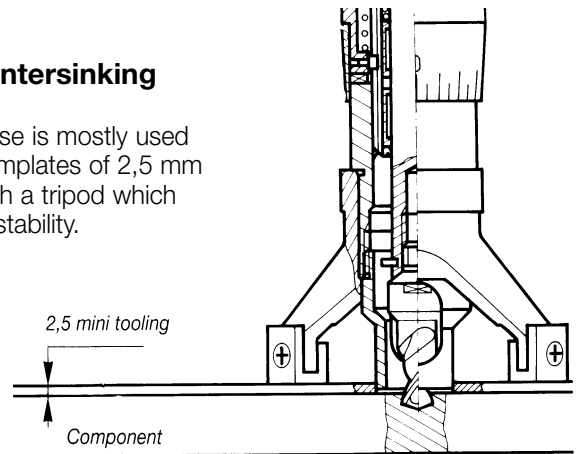
Drilling Application

This drill bush mounting base is used with bushes codification number 10.110 + Ø.



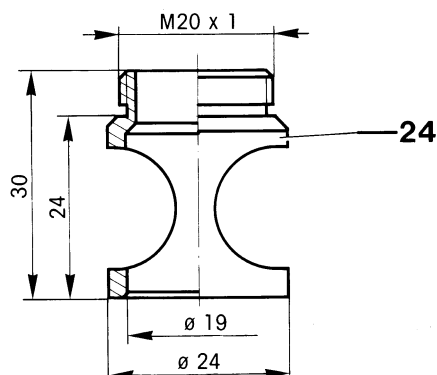
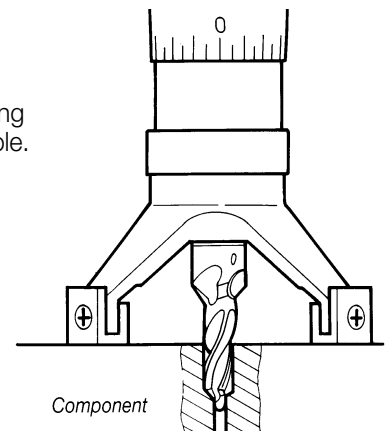
Drilling + Countersinking Application

This mounting base is mostly used with aluminum templates of 2,5 mm thickness and with a tripod which ensures a better stability.



Reaming + Countersinking Application

This tripod is used for reaming + countersinking application. Positioning of the cutter with a pilot in the prehole.



Microstop Drill-Cage for Drilling, Reaming and Countersinking



RB 356 HP 58

M10 x 1 Metric

**Special for Drill Countersinking Reamers
and Taper-Lok Cutters**

Bulk:

Tool attachment: M10 x 1

Stroke: 58 mm - 2.283"

Body off: Ø 38 mm - 1.5" dia

Overall length:

maxi: 292 mm - 11.5"

mini: 264 mm - 10.4"

Weight: 970 g.

Code number: **10.050.000**

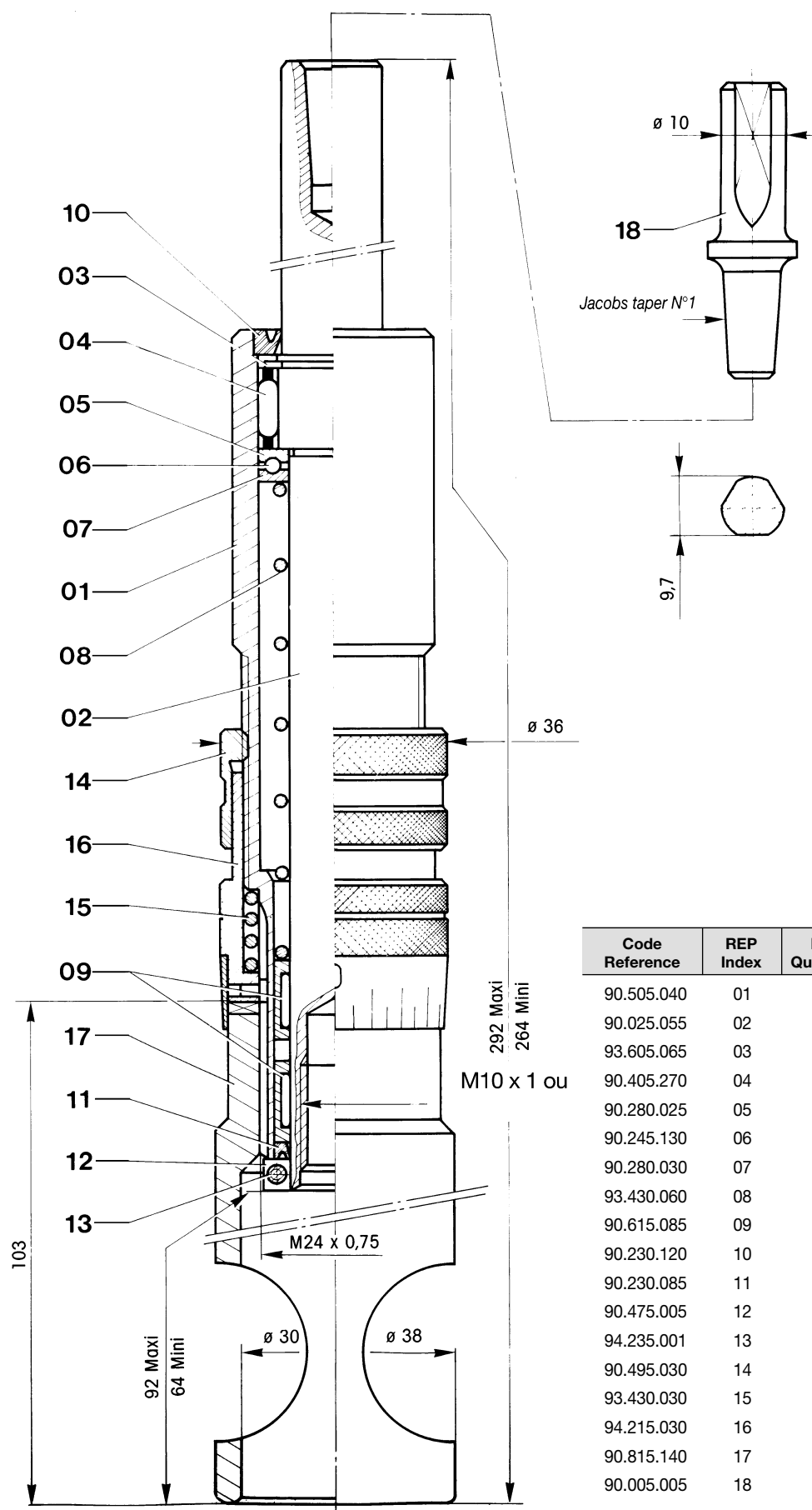
Advantages:

- Mounted on three needle bearings, this high precision drill-cage ensures perfect concentricity.
- It has been specially designed for drilling, reaming and countersinking operations.
- Removable adaptor with two possibilities of use:
 - A. Chuck clamping of the straight shank with 3 wrench flats,
 - B. Direct fitting on the spindle without using the drill chuck.This gives perfect concentricity and noticeably reduces the length and weight of the drill-and-tool assembly. Results are higher performance, improved machining and much less fatigue for the operator.
- Cemented, hardened and ground chrome-nickel steel spindle mounted on three needle bearings and a ball thrust bearing.
- Body of specially treated chrome steel fully ground throughout.
- Ground centring-cone of the cutter (120°) for perfect concentricity.
- Microstop depth adjustment: (1 scale division = .001").
- Safety locking ensured by a locknut equipped with a seal. This patented feature allows an easy loosening of the locknut without damage to the drill-cage.



Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HP 58 Metric



Code Reference	REP Index	NB Quantity	Description
90.505.040	01	1	BODY
90.025.055	02	1	SPINDLE
93.605.065	03	1	CIRCLIPS
90.405.270	04	1	NEEDLE CAGE
90.280.025	05	1	BALL THRUST BEARING
90.245.130	06	23	BALL 2,5 MM DIA.
90.280.030	07	1	BALL THRUST BEARING
93.430.060	08	1	SPRING
90.615.085	09	2	NEEDLE BUSHES
90.230.120	10	1	SEAL RING
90.230.085	11	1	SEAL RING
90.475.005	12	1	COLLAR
94.235.001	13	1	SCREW
90.495.030	14	1	LOCKNUT
93.430.030	15	1	SPRING
94.215.030	16	1	VERNIER ASSEMBLY
90.815.140	17	1	MOUNTING BASE
90.005.005	18	1	ADAPTOR

For spare parts, please indicate codification number.

Microstop Drill-Cage for Drilling, Reaming and Countersinking



RB 356 HPI 58

7/16" - 20 F Inches

Special for Drill Countersinking Reamers
and Taper-Lok Cutters

Bulk:

Tool attachment: 7/16" - 20 F

Stroke: 58 mm - 2.283"

Body off: Ø 38 mm - 1.5" dia

Overall length:

maxi: 292 mm - 11.5"

mini: 264 mm - 10.4"

Weight: 970 g.

Code number: **10.050.050**

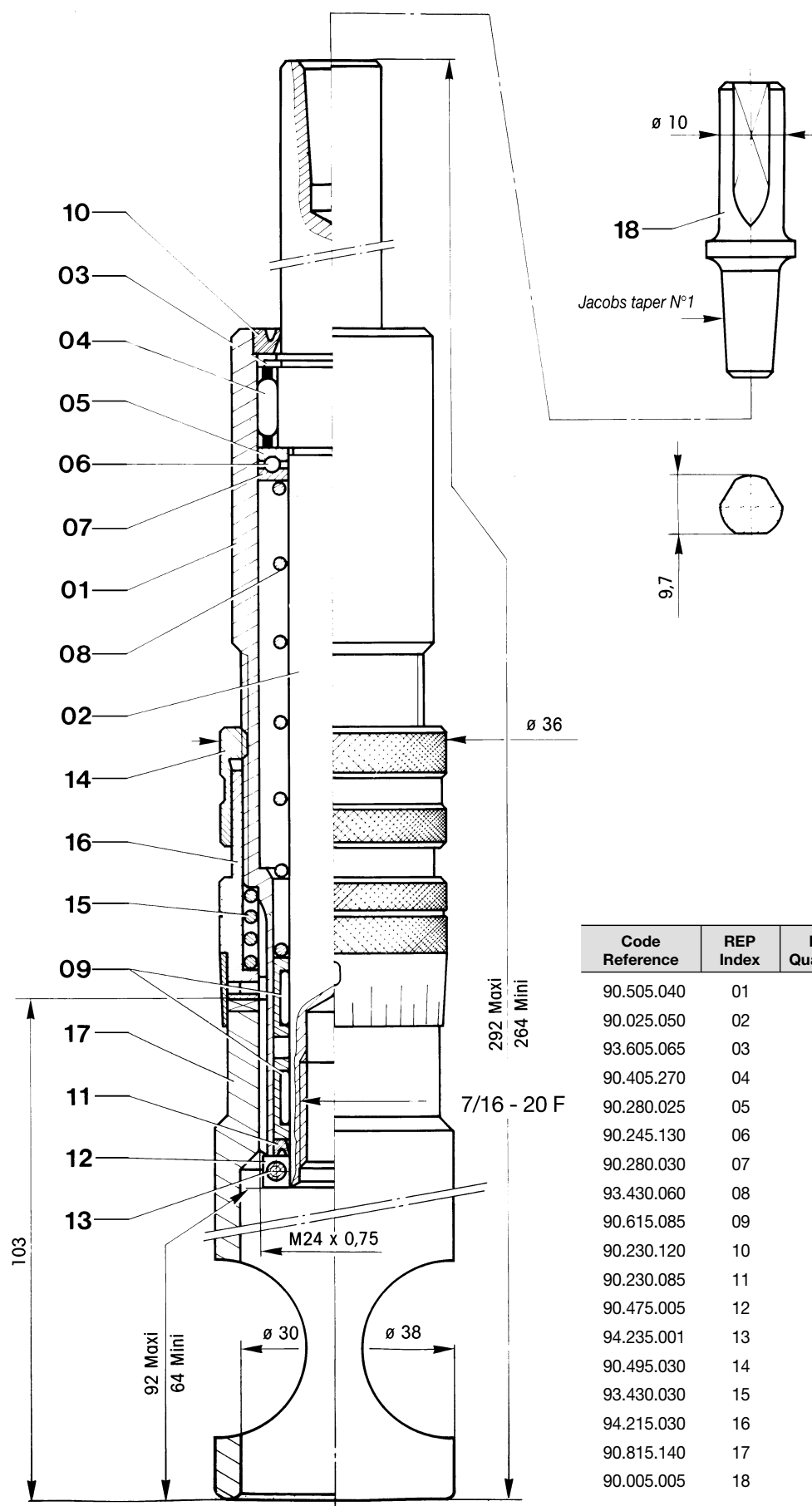
Advantages:

- Mounted on three needle bearings, this high precision drill-cage ensures perfect concentricity.
- It has been specially designed for drilling, reaming and countersinking operations.
- Removable adaptor with two possibilities of use:
 - A. Chuck clamping of the straight shank with 3 wrench flats,
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Microstop Drill-Cage for Drilling, Reaming and Countersinking

RB 356 HPI 58 Inches



Code Reference	REP Index	NB Quantity	Description
90.505.040	01	1	BODY
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